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HS-803-838

PERFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES IN THE UNITED STATES

Third Series - Report No. 9
1978 Ford, 300 CID (4.9 Liter), IV

D. E. Koehler
W. F. Marshall

U.S. DEPARTMENT OF ENERGY
BARTLESVILLE ENERGY TECHNOLOGY CENTER
P.O. Box 1398
Bartlesville OK 74003



FEBRUARY 1979

INTERIM REPORT



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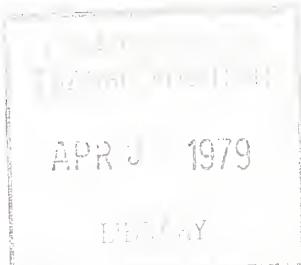
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NATIONAL HIGHWAY TRAFFIC SAFETY ADMINISTRATION
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16. Abstract Experimental data were obtained in dynamometer tests of a 1978 Ford 300 CID truck engine to determine fuel consumption and emissions (hydrocarbon, carbon monoxide, oxides of nitrogen) at steady-state engine operating modes. The objective of the program is to obtain engine performance data for estimating emissions and fuel economy for varied engine service and duty. The intent of the work is to provide basic engine characteristic data required as input for engineering calculations involving ground transportation.			
			
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PREFACE

This report was prepared by the U.S. Department of Energy, Bartlesville Energy Technology Center, for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge, MA. Presented are results of experimental work to obtain information on performance characteristics of an engine used in automobiles and light trucks sold in the United States. The Ford 300 CID truck engine used in this work is one of a series of 15 engines to be presented in the current program. This is the ninth of the reports to be published covering work with those engines.

This project is funded by the National Highway Traffic Safety Administration, Office of Research and Development, Office of Passenger Vehicle Research, Technology Assessment Division.

James A. Kidd, Jr. and Ralph G. Colello of the U.S. Department of Transportation, Transportation Systems Center, are the technical monitors.

METRIC CONVERSION FACTORS

Approximate Conversions to Metric Measures

Symbol	When You Know	To Find	Multiply by	To Find	Symbol
LENGTH					
in	inches	centimeters	cm	inches	in
ft	feet	centimeters	cm	feet	ft
yd	yards	meters	m	yards	yd
mi	miles	kilometers	km	miles	mi
AREA					
in ²	square inches	square centimeters	cm ²	square centimeters	in ²
ft ²	square feet	square meters	m ²	square meters	ft ²
yd ²	square yards	square kilometers	km ²	square kilometers	yd ²
mi ²	squares miles	hectares	ha	hectares (10,000 m ²)	mi ²
MASS (weight)					
oz	ounces	grams	g	grams	oz
lb	pounds	kilograms	kg	kilograms	lb
	short tons (2000 lb)	tonnes	t	tonnes (1000 kg)	
VOLUME					
teaspoon	5	milliliters	ml	fluid ounces	fl oz
tablespoon	15	milliliters	ml	pints	pt
fluid ounces	30	milliliters	ml	quarts	qt
cups	0.24	liters	l	gallons	gal
pt	0.47	liters	l	cubic feet	yd ³
qt	0.95	liters	l	cubic meters	m ³
gal	3.8	cubic meters	m ³	cubic yards	yd ³
yd ³	0.03	cubic meter	m ³		
TEMPERATURE (exact)					
Fahrenheit	5.9 (other subtracting 32)	Celsius temperature	°C	Celsius temperature	°C
TEMPERATURE (approx.)					
°F	-40	°Fahrenheit temperature	°F	°Fahrenheit temperature	°F
	32			32	
	0			0	
	20			20	
	40			40	
	60			60	
	80			80	
	100			100	
	120			120	
	140			140	
	160			160	
	180			180	
	200			200	
	222			222	
	37			37	

A good deal of information from Morris Morris

Symbol	When You Know	Multiply by	To Find	Symbol
LENGTH				
mm	millimeters	0.04	inches	in
cm	centimeters	0.4	inches	in
m	meters	3.3	feet	ft
n	meters	1.1	yards	yd
km	kilometers	0.6	miles	mi
AREA				
cm ²	square centimeters	0.16	square inches	in ²
m ²	square meters	1.2	square yards	yd ²
km ²	square kilometers	0.4	square miles	mi ²
ha	hectares (10,000 m ²)	2.5	hectares	ha
MASS (weight)				
g	grams	0.036	ounces	oz
kg	kilograms	2.2	pounds	lb
t	tonnes (1000 kg)	1.1	short tons	
VOLUME				
ml	milliliters	0.03	fluid ounces	fl. oz.
l	liters	2.1	pints	pt
-	liters	1.06	quarts	qt
-	liters	0.26	gallons	gal
m ³	cubic meters	36	cubic feet	cu ft
-	cubic meters	1.3	cubic yards	cu yd
TEMPERATURE (exact)				
°C	Celsius temperature	9.5 (then add 32)	Fahrenheit temperature	°F
°F				°C

1. INTRODUCTION

The objective of this program is to obtain engine performance data for estimating fuel economy and emissions for varied engine service and duty. The intent of the work done at the Bartlesville Engine Technology Center is to provide basic engine characteristic data required as input for engineering calculations of fuel consumption and emissions involving ground transportation.

The data acquired from tests of a 1978 Ford 300 CID truck are presented in this report. The engine, as equipped, is intended for use in a forty-nine state (Federal) pickup or van with automatic transmission. Ford uses the 300 CID truck engine in pickups and vans in the 4,000 to 4,500 lb weight class. The test results are sufficient to establish steady-state maps for fuel consumption and emissions (carbon monoxide, unburned hydrocarbon, and oxides of nitrogen) over the entire operating range of the engine.

2. ENGINE TEST REPORT

The engine test setup included a complete mean-tolerance engine (SAE definition) coupled to an eddy-current dynamometer. A cooling tower was used in place of the fan and radiator. The alternator was included but was not wired into the engine's electrical system. Emission control systems included exhaust-gas-recirculation (EGR), positive crankcase ventilation, pulse air system, and an oxidation catalyst. The manufacturer's engine specifications are listed in Table 1.

Prior to testing, engine break-in consisted of 40 hours of operation at various speeds and loads representative of normal engine operation. Table 2 contains details of the break-in schedule. A single batch of unleaded regular grade gasoline was used throughout the break-in and tests; a detailed fuel analysis is given in Table 3. Engine tests began on July 10, 1978, and ended on July 18, 1978. During steady-state tests the engine was operated at the following speed/load modes:

Speeds: 1,000; 1,200; 1,400; 1,600; 2,000; 2,400; 2,800;
3,200 rpm

Loads: 0, 10, 25, 40, 60, 75, 90, 100 pct of full load
(0, 10, 25, 60, and 75 pct points were repeated
for all engine speeds)

Idle speed/load modes: 800 rpm -- 0, 10, 15 lb-ft
550 rpm -- 32 lb-ft

Over-speed mode: 3,400 rpm -- 177 lb-ft (WOT)

Total number of test modes.....	69
Total number of repeats.....	44
Total number of tests.....	113

The following data were recorded for each test point:

Test number
Data source code (1 = before catalyst, 2 = after catalyst)
Date
Barometric pressure, mm Hg
Wet bulb temperature, °F
Dry bulb temperature, °F
Inlet air temperature, °F
Speed, rpm
Torque, lb-ft -- Daytronic strain gauge load cell
Fuel rate, lb/hr -- Fluidyne positive displacement fuel flow meter
Ignition timing, °BTC
Manifold vacuum, in. Hg
Throttle angle, degrees
CO, pct -- Beckman NDIR
CO₂, pct -- Beckman NDIR
O₂, pct -- Beckman polarographic detector
HC, ppmC -- Custom-built heated flame ionization detector

NO_x , ppm -- Thermo-Electron chemiluminescent detector
Oil temperature, °F
Oil pressure, psig
Coolant temperature, °F
Exhaust temperature, °F
Exhaust pressure, in. H₂O
Intake manifold temperature, °F

The following equations were used in calculating power, air-fuel ratio, absolute humidity, and mass emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_x):

1. Partial pressure of water vapor in intake air (millimeters of mercury):

$$P = \exp \left[18.717 - \frac{7308.1}{393 + D} \right]$$

where D = Dew point, °F

2. Absolute humidity (grains moisture per pound dry air):

$$H = \frac{4347.8(P)}{B - P}$$

where B = Barometric pressure, mm Hg

3. Humidity correction factor (dimensionless):

$$K_H = \frac{1}{1 - 0.0047(H - 75)}$$

Note: This factor is used to correct the NO_x mass emission rate to a standard humidity of 75 grains moisture per pound dry air.

4. Hydrogen concentration in raw exhaust (percent):

$$H_2 = \frac{x(\text{CO}) (\text{CO} + \text{CO}_2)}{2(\text{CO} + 3\text{CO}_2)}$$

where CO = Carbon monoxide concentration (percent)
 CO_2 = Carbon dioxide concentration (percent)

Note: This equation assumes a water-gas shift equilibrium constant

$$\frac{(CO)(H_2O)}{(CO_2)(H_2)} = 3$$

5. Correction factor for emission concentrations from wet basis to dry basis (dimensionless):

$$C_w = 1 + \frac{(x/2)(CO + CO_2) - H_2}{100}$$

Note: In these tests only HC is measured on a wet basis.
All other species are measured on a dry basis.

6. Air-fuel ratio (dimensionless):

$$AF = \frac{68.9994}{MW_{fuel}} \left[\frac{(1 + \frac{x}{2} - y)(CO) + (2 + \frac{x}{2} - y)(CO_2) + 2(O_2) + \frac{NO_x}{10^4} - H_2}{CO + CO_2 + C_w (HC/10^4)} \right]$$

where O_2 = Oxygen concentration (percent)

NO_x = Oxides of nitrogen (ppm)

HC = Unburned hydrocarbon concentration (ppmC)

x = Fuel hydrogen/carbon atomic ratio

y = Fuel oxygen/carbon atomic ratio

MW_{fuel} = Fuel molecular weight per carbon atom

MW_{CO} = $12.01115 + 1.00797x + 15.9994y$

7. Carbon monoxide mass emission rate (grams per hour):

$$M_{CO} = \left(\frac{MW_{CO}}{MW_{fuel}} \right) \left[\frac{\%CO \left(M_f \right)}{\%CO + \%CO_2 + C_w (\%HC)} \right] (453.59237)$$

MW_{CO} = Molecular weight of CO (28.01055)

M_f = Fuel rate in lb/hour

$\%HC$ = HC(ppm)/10⁴

8. Unburned hydrocarbon mass emission rate (grams per hour):

$$M_{HC} = \left(\frac{MW_{HC}}{MW_{fuel}} \right) \left[\frac{(\%HC) (M_f) (C_w)}{\%CO + \%CO_2 + C_w (\%HC)} \right] (453.59237)$$

MW_{HC} = Molecular weight of hydrocarbon per carbon atom
 $= 12.01115 + 1.00797x + 15.9994y$

9. Oxides of nitrogen mass emission rate (grams per hour):

$$M_{NO_X} = \left(\frac{MW_{NO_X}}{MW_{fuel}} \right) \left[\frac{\%NO_X + M_f}{\%CO + \%CO_2 + C_w(\%HC)} \right] (453.59237) (K_H)$$

MW_{NO_X} = Molecular weight of NO_2 = 46.0055

$\%NO_X$ = $NO_X(\text{ppm})/10^4$

10. Power (brake horsepower corrected to a standard barometric pressure of 736.6 mm Hg and a standard temperature of 85° F):

$$HP = \left(\frac{N(T)}{5252.113} \right) \left(\frac{736.6}{B - P} \right) \sqrt{\frac{t + 460}{545}}$$

where N = Engine speed (revolutions per minute)

T = Brake torque (lb-ft)

t = Air temperature (°F)

3. DISCUSSION OF TEST RESULTS

Maximum corrected brake horsepower, maximum torque, and brake specific fuel consumption (bsfc) are plotted as a function of engine speed at wide-open-throttle (WOT) in Figure 1. The maximum brake horsepower and the maximum torque produced by the engine were similar to the values quoted in Table 1 and were found at the specified speeds. Minimum bsfc and maximum torque occurred at the same speed/load mode indicating a high efficiency mode.

Fuel rates were found to be nearly a linear function of power for most engine speeds (Figure 2) and were repeatable for all speeds duplicated. The calculated air-fuel ratios were slightly higher than the actual stoichiometry in the combustion chamber due to the injection of air into the exhaust manifold by the pulse air system (Figure 3). The air-fuel ratios were repeatable for all speeds duplicated.

Emissions of CO, HC, and NO_x are plotted as a function of power for all engine speeds (Figures 4 thru 6). The oxidation catalyst effectively reduced emissions of CO and HC at all engine speeds except those at which the air-fuel ratios were relatively low. The low air-fuel ratios and the high emission levels of CO and HC, at these modes, indicate a lack of available oxygen to support the oxidation process, thus reducing the effectiveness of the catalyst. The emissions of NO_x tended to increase with load up to 40 percent of full load, decrease at 60 percent, and then increase from 60 to 100 percent. The change in the amount of NO_x produced by the engine is affected by the air-fuel ratio and the exhaust-gas-recirculation (EGR) rate. For speeds from 1,000 to 2,000 rpm, the EGR rate increased with load up to approximately 60 percent of full load; thereafter it decreased. For speeds from 2,400 to 3,200 rpm the EGR rate was maximum at zero load and continued to decrease as power output increased. The air-fuel ratios at the 0 to 40 percent load modes for all speeds are believed to be slightly lean of stoichiometric. Operation of air-fuel ratios slightly lean of stoichiometric typically produce high concentrations of NO_x. Emission characteristics of this engine are typical for a spark-ignition engine.

4. CONCLUSIONS

The experimental work to obtain performance data for the Ford 300-CID truck engine has been completed; these data are presented in the tables accompanying this report.

TABLE 1. MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cubic inches.....	300
Maximum horsepower, bhp @ 3,200 rpm.....	120
Maximum torque, lb-ft @ 1,600 rpm.....	252
Bore and stroke, inches.....	4.00 x 3.98
Configuration.....	overhead valve, inline 6-cylinder
Compression ratio.....	8.9 to 1
Firing order.....	1-5-3-6-2-4
Ignition timing at idle speed, ° @ 550 rpm.....	10
Block material.....	cast iron
Head material.....	cast iron
Number of crankshaft main bearings.....	7
Number of compression rings/piston.....	2
Number of oil rings/piston.....	1
Cam drive type.....	gear drive
Valve lift:	
Intake, inches.....	0.404
Exhaust, inches.....	0.406
Valve timing:	
Intake opens, °BTC.....	18
Intake closes, °ABC.....	70
Exhaust opens, °BBC.....	58
Exhaust closes, °ATC.....	30
Spark plug gap, inches.....	0.044
Engine weight, lbs.....	540
Exhaust-gas-recirculation system:	
Valve type.....	integral transducer backpressure
Control signal.....	ported vacuum
Point of discharge.....	intake manifold
Crankcase emission control:	
Control method.....	positive crankcase ventilation
Point of discharge.....	baseplate of carburetor
Carburetor type.....	1V downdraft
Distributor specifications:*	
Centrifugal advance, begins, ° @ 450 rpm....	0
Centrifugal advance, intermediate, ° @ 910 rpm.....	14
Centrifugal advance, full, ° @ 1,525 rpm....	20
Vacuum advance, begins, ° @ 8 in. Hg.....	0
Vacuum advance, maximum, ° @ 21 in. Hg.....	5
Carburetor number.....	D8TE-BWA-G-8-B-22
Distributor number.....	DS 2417

*Distributor rpm, crankshaft degrees, wide-open-throttle.

TABLE 2. ENGINE BREAK-IN SCHEDULE

Simulated vehicle speed, mph	Engine speed, rpm	Intake manifold vacuum, in. Hg	Fraction of time in mode
Idle	550	8	1/10
20	800	8	"
30	1,000	13	"
40	1,300	18	"
50	1,600	18	"
60	2,000	17.5	"
25	950	11	"
35	1,100	16.5	"
45	1,450	18.5	"
55	1,800	18	"

Mileage per cycle = 90 miles.

Total mileage accumulated over 40 hour break-in period = 1,440 miles.

TABLE 3. FUEL ANALYSIS

Fuel No.....	7718
Research octane No.....	91.8
Motor octane No.....	84.0
Specific gravity.....	0.717
API gravity, degrees.....	65.9
Distillation, °F:	
10 pct evaporated.....	123
50 pct " 	209
95 pct " 	402
100 pct " 	413
Reid vapor pressure, psi.....	11.26
FIA analysis, pct:	
Armoatics.....	9
Olefins.....	15
Paraffins.....	76
Sulfur, pct.....	0.016
Lead, grams per gallon.....	Trace
Hydrogen/carbon atomic ratio.....	2.038

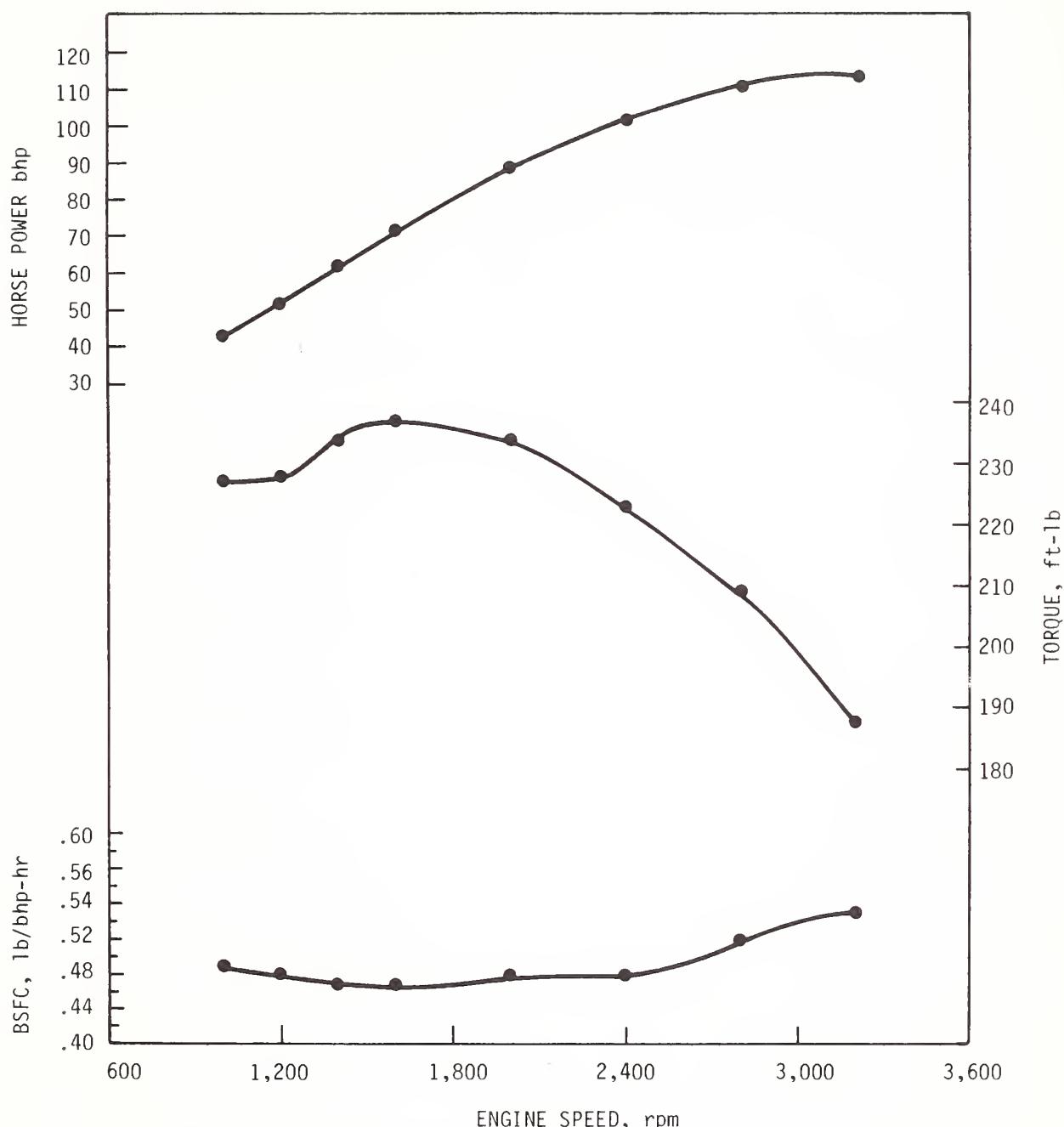


FIGURE 1. Brake Specific Fuel Consumption, Torque, and Brake Horsepower Versus Engine rpm at Wide-Open-Throttle--Ford 300 CID Truck Engine.

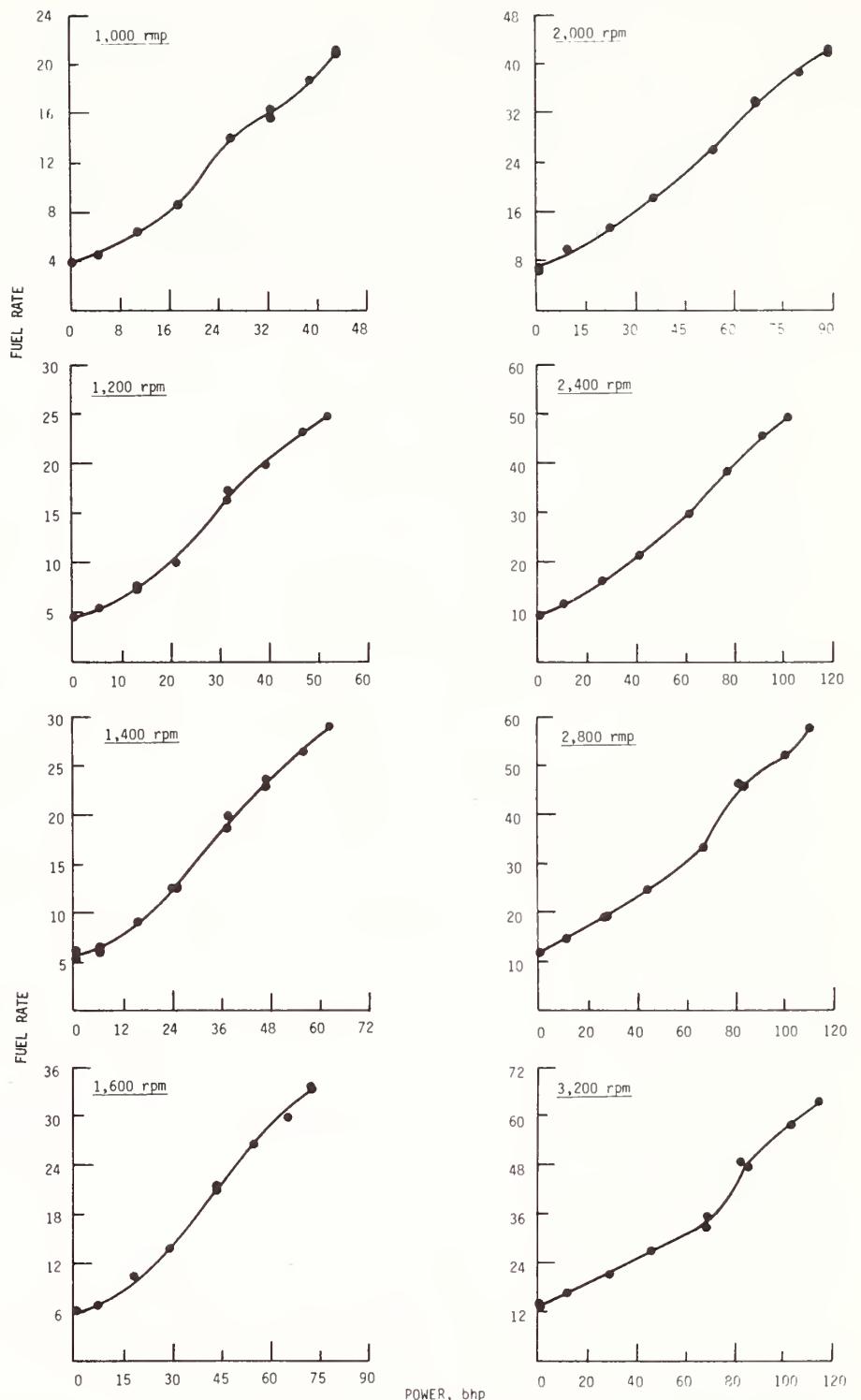


FIGURE 2. Fuel Rate Versus Power at Various Speed and Load Conditions--Ford 300 CID Truck Engine.

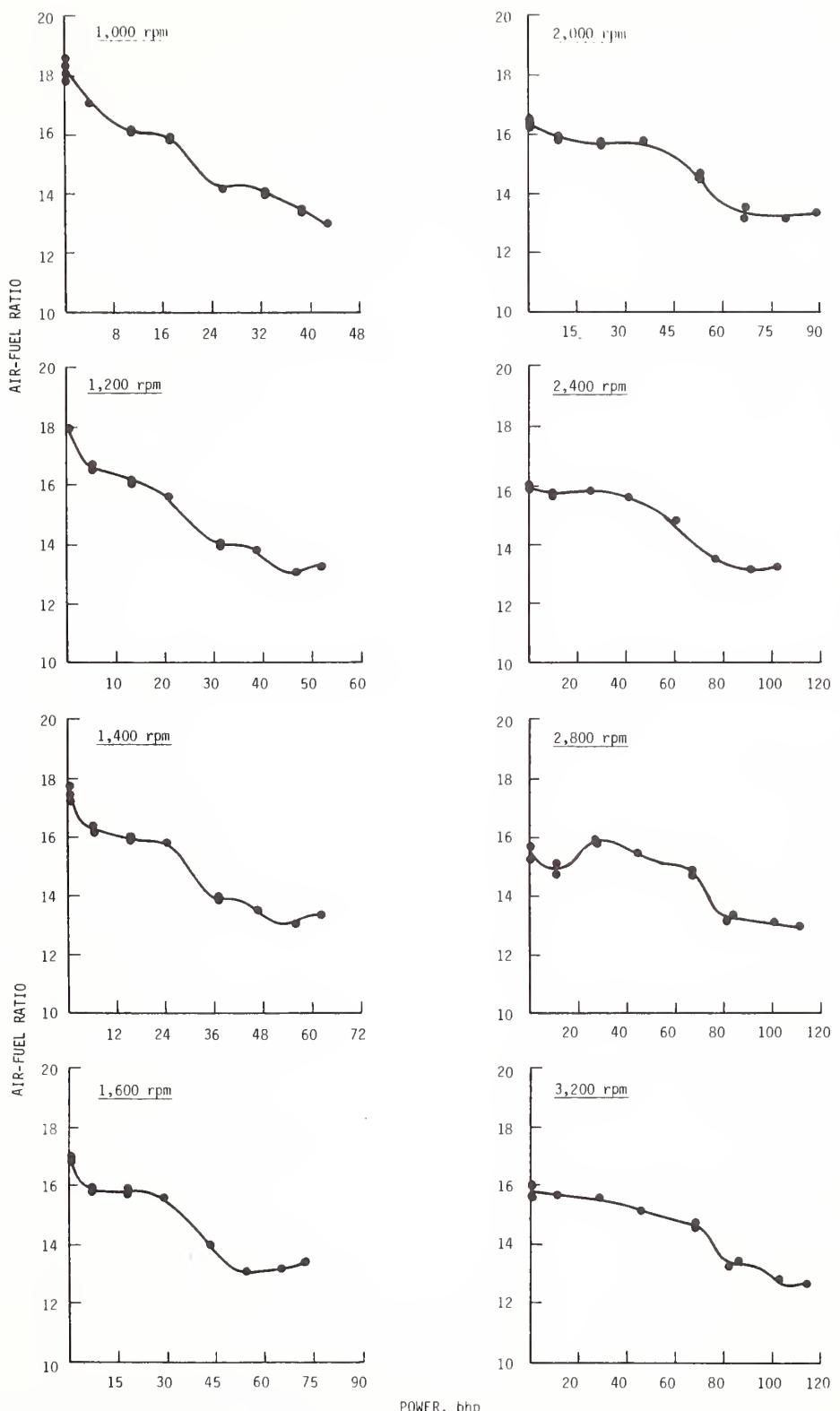


FIGURE 3. Air-Fuel Ratio Versus Power at Various Speed and Load Conditions--Ford 300 CID Truck Engine.

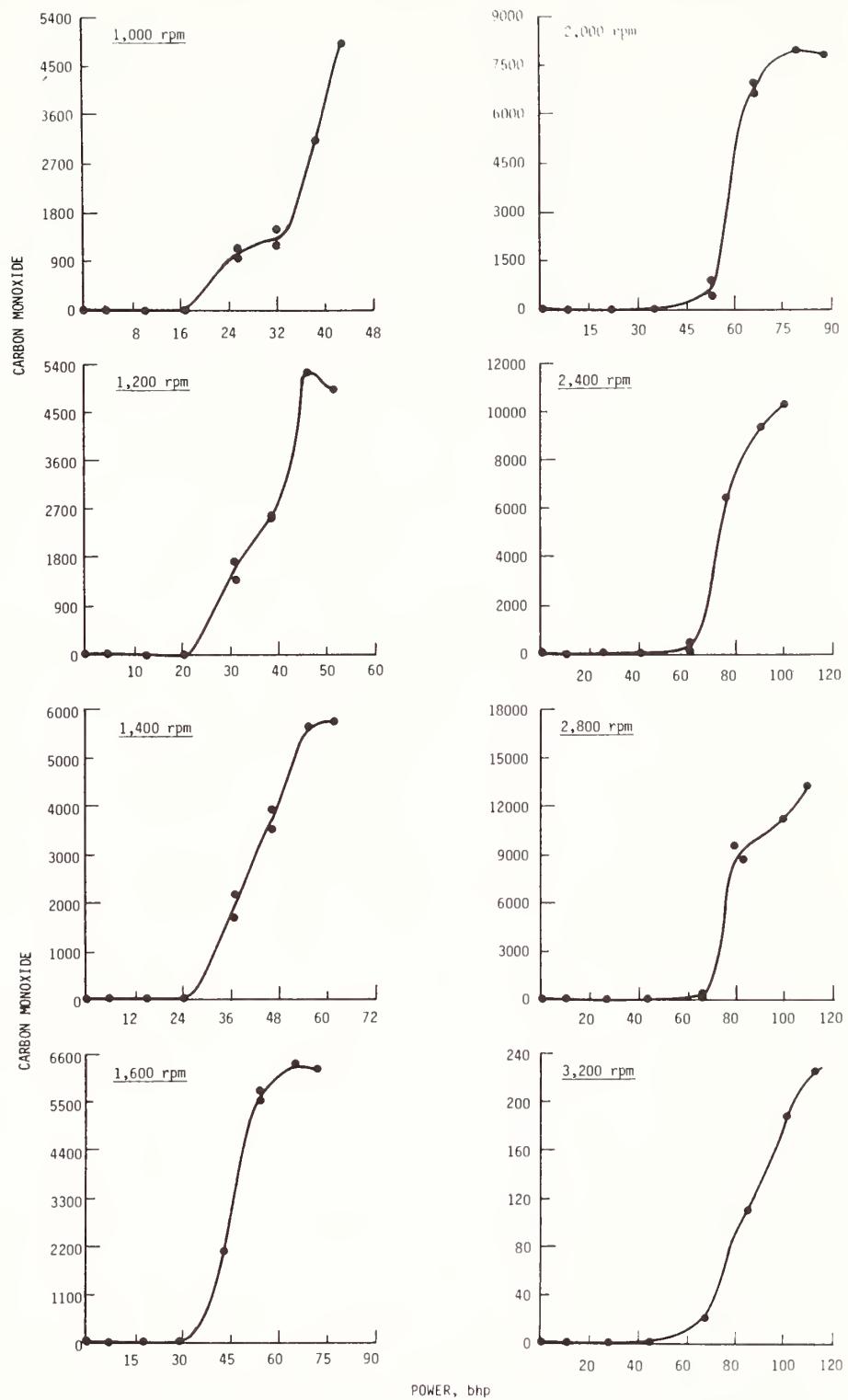


FIGURE 4. Carbon Monoxide Emissions Versus Power at Various Speed and Load Conditions--Ford 300 CID Truck Engine.

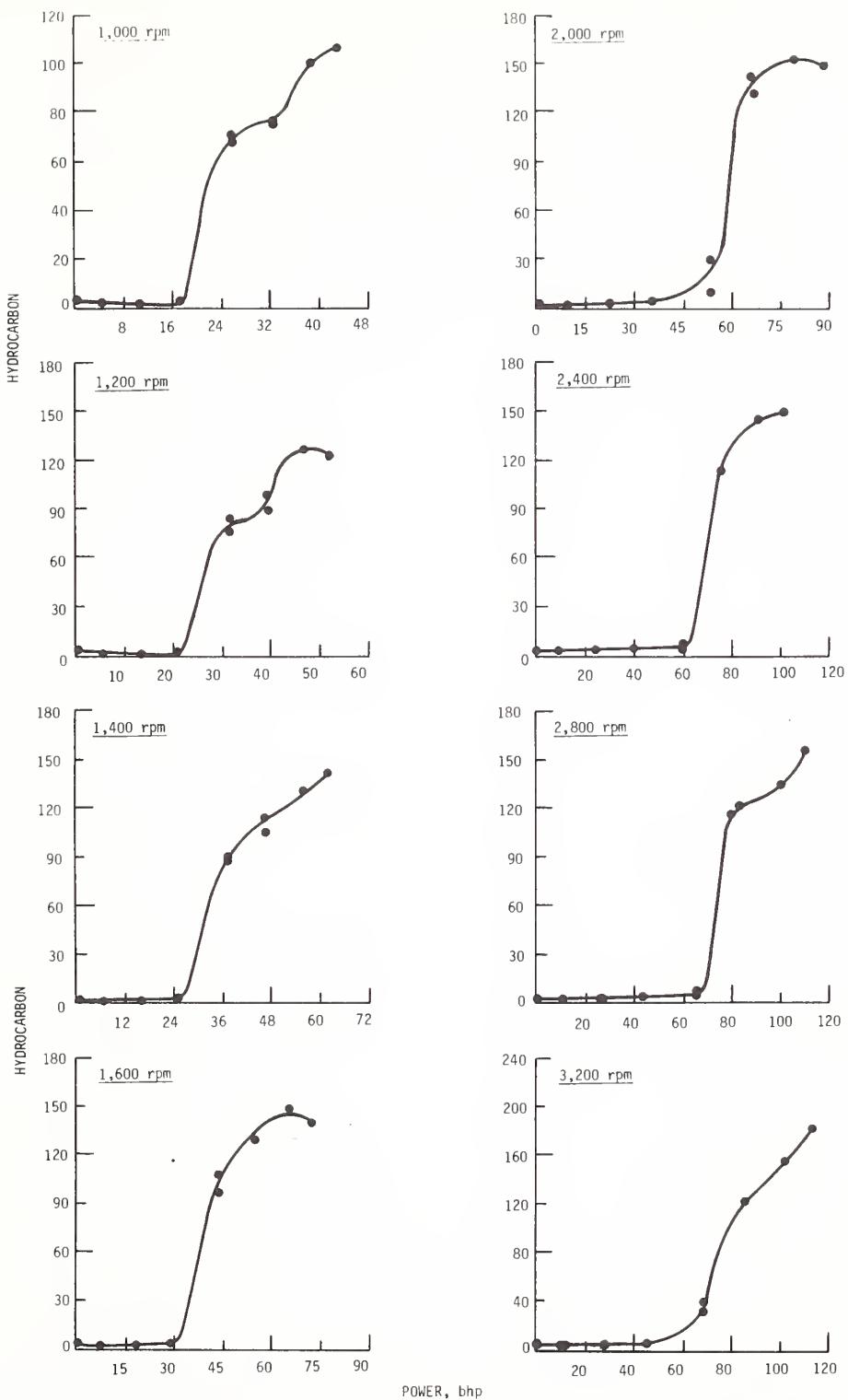


FIGURE 5. Hydrocarbon Emissions Versus Power at Various Speed and Load Conditions--Ford 300 CID Truck Engine.

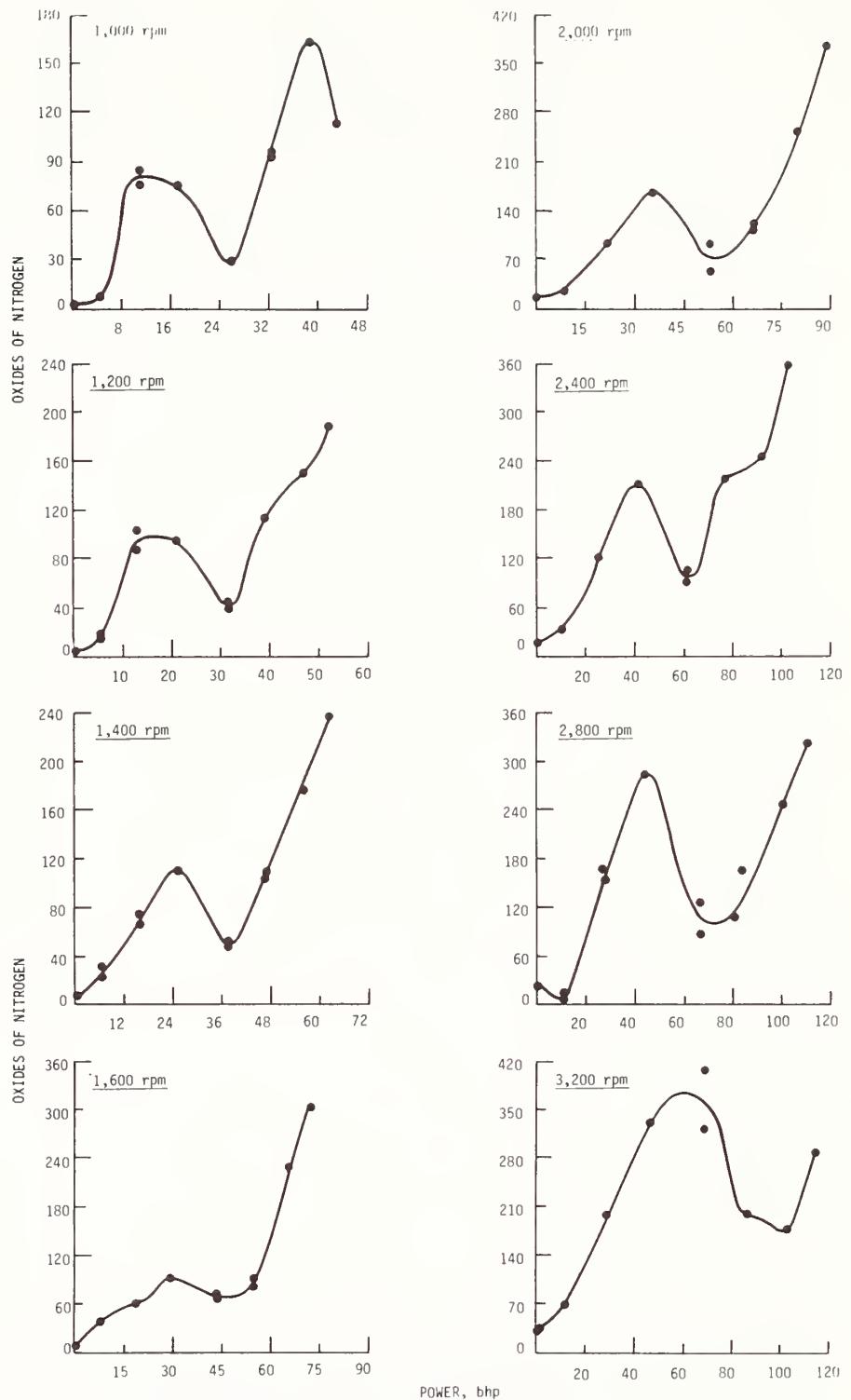


FIGURE 6. Oxides of Nitrogen Emissions Versus Power at Various Speed and Load Conditions--Ford 300 CID Truck Engine.

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	4.01	4.02	5.01	5.02	6.01	6.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE							
TEST DATE	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78
BAROMETER, MMHG	744.0	744.0	744.0	744.0	744.0	744.0	744.0
HUMIDITY, GRAINS/LB	32	82	82	82	82	82	82
TEMPERATURE, F	80	80	79	79	80	80	80
ENGINE SPEED, RPM	550	550	1000	1000	1000	1000	1000
TORQUE, FT-LB	35.0	35.0	227.0	227.0	204.3	204.3	204.3
POWER, BHP*	3.7	3.7	43.2	43.2	38.9	38.9	38.9
FUEL RATE, LB/HR	3.1	3.1	21.3	21.3	18.9	18.9	18.8
IGNITION TIMING, DEG BTDC	24.0	24.0	10.0	10.0	11.0	11.0	11.0
MANIFOLD VACUUM, IN HG	15.5	15.5	1.1	1.1	.5	.5	.5
THROTTLE ANGLE, DEG	0	0	80.0	80.0	28.0	28.0	28.0
INTAKE MAN. TEMP., F	143	143	138	138	121	121	121
CONCENTRATIONS, DRY BASIS							
CO, %	9040	10010	4.2132	4.3727	2.8963	3.0540	
CO2, %	13.20	14.40	12.32	12.19	13.08	13.06	
O2, %	1.82	.88	.17	.05	.21	.07	
HC, PPM	3689	303	2232	1871	2097	1910	
NOX, PPM	76	62	693	587	1021	922	
AIR/FUEL RATIO	15.26	15.38	13.00	12.89	13.56	13.43	
EMISSION RATES, G/HR							
CO	177.2	.2	4939.9	4959.4	3054.5	3197.5	
HC	36.3	3.0	128.8	106.5	111.1	100.1	
NOX+	2.5	2.1	135.6	113.3	183.3	163.8	
OIL TEMPERATURE, F	171	171	17.8	17.8	18.4	18.4	
OIL PRESSURE, PSI	16	16	3.0	3.0	2.9	2.9	
COOLANT TEMPERATURE, F	188	188	19.6	19.6	18.1	18.1	
EXHAUST PRESSURE, IN H2O	1.0	0	20.0	17.0	22.0	16.0	
EXHAUST TEMPERATURE, F	522	555	109.0	96.2	111.5	99.7	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	7.01	7.02	8.01	8.02	9.01	9.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		7/10/78	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78
TEST DATE		744.0	744.0	744.0	744.0	744.0	744.0
SAROMETER, MMHG		82	82	82	82	82	82
HUMIDITY, GRAINS/LB		82	82	79	79	80	80
TEMPERATURE, F		1000	1000	1000	1000	1000	1000
ENGINE SPEED, RPM		170.3	170.3	136.2	136.2	91.0	91.0
TORQUE, FT-LB		32.4	32.4	25.9	25.9	17.3	17.3
POWER, BHP*		15.6	15.6	14.2	14.2	8.6	8.5
FUEL RATE, LB/HR		10.0	10.0	10.0	10.0	33.0	33.0
IGNITION TIMING, DEG BTDC		.7	.7	1.5	1.5	9.0	9.0
MANIFOLD VACUUM, IN HG		22.5	22.5	20.0	20.0	10.0	10.0
THROTTLE ANGLE, DEG		140	140	195	195	192	192
INTAKE MAN. TEMP., F							
CONGNTRATIONS, DRY BASIS		1.7251	1.7090	1.3694	1.4260	0.632	0.011
CO, %		13.79	13.82	13.99	13.98	13.63	13.82
CO2, %		.22	.06	.22	.04	1.79	1.59
O2, %		2044	1688	2299	1688	1924	112
HC, PPM		657	626	261	205	689	794
NOX, PPM							
AIR/FUEL RATIO		14.04	13.98	14.15	14.07	15.86	15.96
EMISSION RATES, G/HR		1550.3	1538.5	1125.6	1177.9	35.4	.6
CO		92.3	76.3	94.9	70.0	54.2	3.1
HC		100.5	95.9	36.5	28.8	65.7	75.2
NOX+							
OIL TEMPERATURE, F		186	186	159	159	175	175
OIL PRESSURE, PSI		28	28	35	35	31	31
COOLANT TEMPERATURE, F		179	179	191	191	186	186
EXHAUST PRESSURE, IN. H2O		16.0	9.0	14.0	5.0	3.0	3.0
EXHAUST TEMPERATURE, F		1088	969	1030	924	921	832

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	10.01	10.02	11.01	11.02	12.01	12.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE							
TEST DATE	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78	7/10/78
SAROMETER, MMHG	744.0	744.0	744.0	744.0	744.0	744.0	744.0
HUMIDITY, GRAINS/LB	82	82	82	82	82	82	82
TEMPERATURE, F	82	82	82	82	82	82	82
ENGINE SPEED, RPM	1000	1000	1000	1000	1000	1000	1000
TORQUE, FT-LB	57.0	57.0	22.7	22.7	1.4	1.4	1.4
POWER, BHP*	10.8	10.8	4.3	4.3	3	3	3
FUEL RATE, LB/HR	6.3	6.3	4.5	4.5	3.9	3.9	3.9
IGNITION TIMING, DEG BTDC	40.0	40.0	40.0	40.0	35.0	35.0	35.0
MANIFOLD VACUUM, IN HG	14.5	14.5	17.0	17.0	18.5	18.5	18.5
THROTTLE ANGLE, DEG	6.0	6.0	3.0	3.0	2.0	2.0	2.0
INTAKE MAN. TEMP., F	147	147	135	135	130	130	130
CONCENTRATIONS, DRY BASIS							
CO, %	0.679	0.009	1.232	.0007	1895	.0006	
CO2, %	13.46	13.71	12.32	12.93	11.10	12.02	
O2, %	2.02	1.74	3.60	2.99	5.06	4.06	
HC, PPM	2060	87	3178	161	8082	247	
NOX, PPM	1210	1188	172	160	6	65	
AIR/FUEL RATIO	16.05	16.09	17.15	17.07	17.82	18.09	
EMISSION RATES, G/HR							
CO	28.0	4	39.1	.2	55.5	.2	
HC	42.6	1.8	50.6	2.5	118.8	3.6	
NOX+	84.9	84.2	9.3	8.5	.3	3.3	
OIL TEMPERATURE, F	178	178	180	180	179	179	
OIL PRESSURE, PSI	30	30	30	30	30	30	
COOLANT TEMPERATURE, F	186	186	187	187	188	188	
EXHAUST PRESSURE, IN. H2O	6.0	1.0	4.0	0	3.0	0	
EXHAUST TEMPERATURE, F	806	723	740	669	688	704	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE : 1978 FORD 300-CID

FUEL CODE : 7718	TEST NUMBER	13.01	13.02	14.01	14.02	15.01	15.02
DATA SOURCE CODE		1	2	1	2	1	2
TEST DATE	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78
BAROMETER, MMHG	744.0	744.0	744.0	744.0	744.0	744.0	744.0
HUMIDITY, GRAINS/LB	85	85	85	85	85	85	85
TEMPERATURE, F	70	70	70	78	78	78	78
ENGINE SPEED, RPM	1200	1200	1200	1200	1200	1200	1200
TORQUE, FT-LB	228.0	228.0	205.0	205.0	171.0	171.0	171.0
POWER, BHP*	52.0	52.0	46.8	46.8	39.0	39.0	39.0
FUEL RATE, LB/HR	24.9	24.9	23.3	23.4	19.8	19.9	19.9
IGNITION TIMING, DEG BTDC	10.0	10.0	10.0	10.0	10.0	10.0	10.0
MANIFOLD VACUUM, IN HG	1	1	1	5	5	7	7
THROTTLE ANGLE, DEG	80.0	80.0	33.0	33.0	27.0	27.0	27.0
INTAKE MAN. TEMP., F	133	133	154	154	147	147	147
CONCENTRATIONS, DRY BASIS							
CO, %	3.5001	3.5475	3.9234	4.1022	2.1866	2.2278	2.2278
CO2, %	12.47	12.45	12.26	12.17	13.34	13.37	13.37
O2, %	.18	.07	.17	.05	.19	.05	.05
HC, PPM	2124	1774	2408	1973	2014	1731	576
NOX, PPM	850	781	804	675	594	576	576
AIR/FUEL RATIO	13.27	13.21	13.07	12.96	13.82	13.74	13.74
EMISSION RATES, G/HR							
CO	4872.2	4941.4	5031.3	5272.3	2492.7	2539.8	2539.8
HC	148.5	124.1	155.1	127.3	115.3	99.1	99.1
NOX+	204.9	188.3	178.5	150.3	117.2	113.6	113.6
OIL TEMPERATURE, F	176	176	212	212	203	203	203
OIL PRESSURE, PSI	36	36	28	28	28	28	28
COOLANT TEMPERATURE, F	181	181	176	176	195	195	195
EXHAUST PRESSURE, IN. H2O	32.0	28.0	30.0	18.0	26.0	15.0	15.0
EXHAUST TEMPERATURE, F	1228	1097	1184	1059	1185	1066	1066

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

19.01	19.02	20.01	20.02	21.01	21.02
7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78
743.9	743.9	743.9	743.9	744.0	744.0
77	77	77	77	85	85
80	80	80	80	72	72
1200	1200	1200	1200	1400	1400
22.8	22.8	1.8	1.8	234.0	234.0
5.2	5.2	.4	.4	62.3	62.3
5.3	5.3	4.7	4.6	28.9	29.1
40.0	40.0	~	39.0	14.0	14.0
17.6	17.6	18.5	18.5	.1	.1
4.5	4.5	3.2	3.2	80.0	80.0
129	129	128	128	124	124
1.386	0.006	2034	0.006	3.3940	3.5045
13.08	13.52	10.94	12.39	12.47	12.44
2.80	2.39	5.77	3.98	.20	.07
3283	108	10655	214	2112	1708
298	260	6	89	943	837
16.43	16.54	18.04	17.94	13.33	13.23

OIL TEMPERATURE, F	187	187	186	189	189
OIL PRESSURE, PSI	35	35	35	36	36
COOLANT TEMPERATURE, F	188	188	189	188	188
EXHAUST PRESSURE, IN. H2O	5.0	1.0	4.0	49.0	31.0
EXHAUST TEMPERATURE, F	809	718	736	786	1257

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	22.01	22.02	22.01	23.01	23.02	24.01	24.02
TEST NUMBER		1	2	1	2	1	1	2
DATA SOURCE CODE		7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78
TEST DATE		743.9	743.9	743.9	743.9	743.9	743.9	743.9
BAROMETER, MMHG								
HUMIDITY, GRAINS/LB		77	77	77	77	77	77	77
TEMPERATURE, F		80	80	81	81	81	81	81
ENGINE SPEED, RPM		1400	1400	1400	1400	1400	1400	1400
TORQUE, FT-LB		210.6	210.6	175.5	175.5	140.4	140.4	140.4
POWER, BHP*		56.1	56.1	46.7	46.7	37.4	37.4	37.4
FUEL RATE, LB/HR		26.5	26.3	22.9	22.9	18.4	18.4	18.4
IGNITION TIMING, DEG BTDC		13.0	13.0	13.0	13.0	14.0	14.0	14.0
MANIFOLD VACUUM, IN HG		5.5	5.5	1.5	1.5	2.5	2.5	2.5
THROTTLE ANGLE, DEG		35.0	35.0	29.0	29.0	24.5	24.5	24.5
INTAKE MAN. TEMP., F		120	120	147	147	199	199	199
CONCENTRATIONS, DRY BASIS								
CO, %		4.0161	3.9659	2.8809	2.8271	1.8214	1.5963	1.5963
CO2, %		12.45	12.63	13.33	13.40	13.94	14.05	14.05
O2, %		.17	.05	.17	.04	.20	.03	.03
HC, PPM		2326	1828	2031	1808	2178	1644	1644
NOX, PPM		758	743	460	489	251	274	274
AIR/FUEL RATIO		13.07	13.08	13.55	13.52	13.97	14.01	14.01
EMISSION RATES, G/HR								
CO		5752.1	5617.9	3635.3	3551.3	1889.6	1684.6	1684.6
HC		167.3	130.0	128.7	114.1	113.5	87.1	87.1
NOX+		180.4	174.9	96.5	102.0	43.3	48.0	48.0
OIL TEMPERATURE, F		194	194	197	197	198	198	198
OIL PRESSURE, PSI		38	38	35	35	35	35	35
COOLANT TEMPERATURE, F		184	184	191	191	192	192	192
EXHAUST PRESSURE, IN. H2O		39.0	24.0	30.0	20.0	24.0	14.0	14.0
EXHAUST TEMPERATURE, F		1223	1114	1208	1098	1183	1074	1074

* CORRECTED SAE JB168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 3000-CID

CORRECTED SHE 98168
CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS
CO, %
CO2, %
O2, %
HC, PPM
NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

28.01	28.02	29.01	29.02	30.01	30.02
7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78
743.9	743.9	744.0	744.0	742.6	742.6
77	77	85	85	77	77
81	81	73	73	80	80
1400	1400	1600	1600	1600	1600
1.9	1.9	237.0	237.0	213.3	213.3
.5	.5	72.1	72.1	65.2	65.2
5.1	5.9	33.8	33.4	29.9	30.1
44.0	44.0	16.0	16.0	15.0	15.0
19.0	19.0	.1	.1	.5	.5
4.5	4.5	80.0	80.0	36.5	36.5
133	133	140	140	124	124
2079	2006	3.2730	3.3469	3.8821	3.8681
11.08	12.58	12.64	12.74	12.55	12.58
5.16	3.81	.21	.08	.18	.07
11361	185	1978	1517	2154	1820
8	102	1022	940	859	838
17.42	17.76	13.40	13.34	13.15	13.11

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	31.01	31.02	32.01	32.02	33.01	33.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/12/78	7/12/78
BAROMETER, MMHG	742.6	742.6	742.6	742.6	742.6	742.0	742.0
HUMIDITY, GRAINS/LB	77	77	77	77	77	64	64
TEMPERATURE, F	81	81	81	81	81	76	76
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	178.0	178.0	142.0	142.0	94.8	94.8	94.8
POWER, BHP*	54.4	54.4	43.4	43.4	28.8	28.8	28.8
FUEL RATE, LB/HR	26.6	26.6	21.1	21.0	13.9	13.9	13.9
IGNITION TIMING, DEG BTDC	15.0	15.0	19.0	19.0	37.0	37.0	37.0
MANIFOLD VACUUM, IN HG	.9	.9	3.5	3.5	9.5	9.5	9.5
THROTTLE ANGLE, DEG	31.5	31.5	26.5	26.5	16.0	16.0	16.0
INTAKE MAN. TEMP., F	152	152	212	212	229	229	229
CONCENTRATIONS, DRY BASIS							
CO, %	3.8860	3.7930	1.7444	1.7068	0.714	0.006	
CO2, %	12.50	12.60	13.87	13.95	13.82	14.24	
O2, %	.16	.04	.21	.04	1.42	1.08	
HC, PPM	2176	1802	2075	1795	1873	99	
NOX, PPM	345	372	338	338	670	656	
AIR/FUEL RATIO	13.11	13.11	14.02	13.96	15.59	15.57	
EMISSION RATES, G/HR							
CO	5621.3	5498.0	2104.0	2045.1	63.9	.6	
HC	158.1	131.2	125.7	108.0	84.1	4.4	
NOX+	83.1	89.7	67.7	67.3	93.9	90.8	
OIL TEMPERATURE, F	193	193	200	200	173	173	
OIL PRESSURE, PSI	40	40	38	38	44	44	
COLANT TEMPERATURE, F	186	186	184	184	190	190	
EXHAUST PRESSURE, IN. H2O	35.0	23.0	27.0	17.0	15.0	6.0	
EXHAUST TEMPERATURE, F	1215	1115	1198	1095	1051	940	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	TEST NUMBER	34.01	34.02	35.01	35.02	36.01	36.02
DATA SOURCE CODE	1	1	2	1	2	1	2	2
TEST DATE	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78
BAROMETER, MMHG	742.0	742.0	742.0	742.0	742.0	742.0	742.0	742.0
HUMIDITY, GRAINS/LB	6.4	6.4	6.4	6.4	6.4	6.4	6.4	6.4
TEMPERATURE, F	77	77	79	79	78	78	78	78
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	59.3	59.3	23.7	23.7	1.9	1.9	1.9	1.9
POWER, BHP*	18.0	18.0	7.2	7.2	.6	.6	.6	.6
FUEL RATE, LB/HR	10.7	10.6	7.0	7.0	5.8	5.8	5.8	5.8
IGNITION TIMING, DEG BTDC	46.0	46.0	46.0	46.0	47.0	47.0	47.0	47.0
MANIFOLD VACUUM, IN HG	13.0	13.0	18.0	18.0	20.0	20.0	20.0	20.0
THROTTLE ANGLE, DEG	11.5	11.5	6.5	6.5	5.0	5.0	5.0	5.0
INTAKE MAN. TEMP., F	209	209	164	164	137	137	137	137
CONCENTRATIONS, DRY BASIS								
CO, %	0932	0006	1668	0006	2190	0007	2190	0007
CO2, %	13.92	14.11	13.61	13.83	11.71	12.97	11.71	12.97
O2, %	1.46	1.15	1.69	1.47	4.35	2.66	4.35	2.66
HC, PPM	2022	97	1906	94	9712	172	9712	172
NOX, PPM	601	561	590	522	106	149	106	149
AIR/FUEL RATIO	15.59	15.62	15.74	15.86	16.90	16.81	16.90	16.81
EMISSION RATES, G/HR								
CO	63.1	4	75.0	.3	88.7	.3	88.7	.3
HC	68.8	3.3	43.1	2.1	197.5	3.5	197.5	3.5
NOX+	63.8	59.7	41.6	37.2	6.7	9.5	6.7	9.5
OIL TEMPERATURE, F								
OIL PRESSURE, PSI	186	186	190	190	190	190	190	190
COOLANT TEMPERATURE, F	42	42	42	42	42	40	40	40
EXHAUST PRESSURE, IN. H2O	189	189	189	190	190	189	189	189
EXHAUST TEMPERATURE, F	10.0	4.0	6.0	1.0	4.0	2.0	4.0	2.0
	985	985	911	827	827	852	830	852
* CORRECTED SAE J8168								
+ CORRECTED FOR HUMIDITY								

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	37.01	37.02	38.01	38.02	39.01	39.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		7/11/78	7/11/78	7/12/78	7/12/78	7/12/78	7/12/78
TEST DATE	8AROMETER, MMHG	744.0	744.0	742.0	742.0	742.0	742.0
HUMIDITY, GRAINS/LB		85	85	64	64	64	64
TEMPERATURE, F		73	73	78	78	81	81
ENGINE SPEED, RPM		2000	2000	2000	2000	2000	2000
TORQUE, FT-LB		234.0	234.0	210.6	210.6	175.5	175.0
POWER, BHP*		89.0	89.0	80.0	80.0	66.7	66.5
FUEL RATE, LB/HR		42.4	41.9	38.5	38.4	33.9	33.9
IGNITION TIMING, DEG BTDC		17.0	17.0	17.0	17.0	17.0	17.0
MANIFOLD VACUUM, IN HG		1	1	1.0	1.0	1.5	1.5
THROTTLE ANGLE, DEG		80.0	80.0	43.0	43.0	37.0	37.0
INTAKE MAN. TEMP., F		131	131	130	130	165	165
CONCENTRATIONS, DRY BASIS							
CO, %		3.2662	3.3674	3.6610	3.7563	3.7014	3.7231
CO2, %		12.80	12.83	12.56	12.53	12.53	12.54
O2, %		.20	.07	.14	.03	.12	.01
HC, PPM		1820	1269	1952	1435	2001	1514
NOX, PPM		1049	928	830	754	419	382
AIR/FUEL RATIO		13.43	13.36	13.21	13.15	13.17	13.14
EMISSION RATES, G/HR							
CO		7705.5	7804.4	7747.3	7920.9	6904.4	6937.1
HC		215.7	147.8	207.5	152.0	187.4	141.7
NOX+		428.5	372.5	275.3	249.1	122.5	111.6
OIL TEMPERATURE, F		201	201	203	203	214	214
OIL PRESSURE, PSI		42	42	40	40	40	40
COOLANT TEMPERATURE, F		190	190	193	193	196	196
EXHAUST PRESSURE, IN. H2O		82.0	64.0	68.0	50.0	55.0	42.0
EXHAUST TEMPERATURE, F		1349	1268	1328	1223	1309	1210

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, L8/HR

IGNITION TIMING, DEG AT TDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

EMISSION RATES, G/HR

CO

HC

NOX+

OIL TEMPERATURE, F

OIL PRESSURE, PSI

COOLANT TEMPERATURE, F

EXHAUST PRESSURE, IN. H2O

EXHAUST TEMPERATURE, F

40.01	40.02	41.01	41.02	42.01	42.02
1	2	1	2	1	2
7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78
742.0	742.0	742.0	742.0	742.0	742.0
6.4	6.4	6.4	6.4	6.4	6.4
82	82	81	81	80	80
2000	2000	2000	2000	2000	2000
140.6	140.6	93.6	93.6	58.5	58.5
53.4	53.4	35.5	35.5	22.2	22.2
25.9	25.8	18.1	18.2	13.5	13.6
22.0	22.0	40.0	40.0	47.0	47.0
3.5	3.5	9.5	9.5	13.5	13.5
30.0	30.0	20.5	20.5	15.0	15.0
217	217	248	248	232	232
6615	5844	9834	9910	1008	1007
14.23	14.57	13.76	13.92	13.79	13.99
.35	.02	1.63	1.40	1.48	1.35
1694	386	1357	73	1551	78
701	382	886	889	696	670
14.61	14.54	15.81	15.82	15.66	15.77

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	45.02	45.01	45.01	45.02	45.01	45.02	45.01	45.02	45.01	45.02
TEST NUMBER		43.01	43.02	44.01	44.02	44.01	44.02	44.01	44.02	44.01	44.02
DATA SOURCE CODE	1	2	1	2	1	2	1	2	1	2	1
TEST DATE	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78
BAROMETER, MMHG	742.0	742.0	742.0	742.0	742.0	742.0	742.0	742.0	742.0	742.0	742.0
HUMIDITY, GRAINS/LB	64	64	64	64	64	64	64	64	64	64	64
TEMPERATURE, F	80	80	80	80	80	80	80	80	80	80	80
ENGINE SPEED, RPM	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000	2000
TORQUE, FT-LB	23.4	23.4	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7
POWER, BHP*	8.9	8.9	.6	.6	.6	.6	.6	.6	.6	.6	.6
FUEL RATE, LB/HR	9.7	9.7	6.6	6.6	6.6	6.6	6.6	6.6	6.6	6.6	6.6
IGNITION TIMING, DEG BTDC	47.0	47.0	47.0	47.0	47.0	47.0	47.0	47.0	47.0	47.0	47.0
MANIFOLD VACUUM, IN HG	16.5	16.5	19.6	19.6	19.6	19.6	19.6	19.6	19.6	19.6	19.6
THROTTLE ANGLE, DEG	10.0	10.0	17.0	17.0	17.0	17.0	17.0	17.0	17.0	17.0	17.0
INTAKE MAN. TEMP., F	204	204	166	166	166	166	166	166	166	166	166
CONCENTRATIONS, DRY BASIS											
CO, %	1671	10006	2348	10007	35813	37710	35813	37710	35813	37710	35813
CO2, %	13.49	13.81	12.54	13.50	12.70	12.70	12.70	12.70	12.70	12.70	12.70
O2, %	1.79	1.58	3.28	1.97	1.97	1.97	1.97	1.97	1.97	1.97	1.97
HC, PPM	1919	82	5629	108	1687	1108	1687	1108	1687	1108	1687
NOX, PPM	225	241	178	222	977	977	977	977	977	977	977
AIR/FUEL RATIO	15.81	15.93	16.49	16.24	13.30	13.19	13.30	13.19	13.30	13.19	13.30
EMISSION RATES, G/HR											
CO	105.2	.4	104.8	.3	9694.6	10208.0	9694.6	10208.0	9694.6	10208.0	9694.6
HC	60.7	2.6	126.2	2.4	229.4	150.7	229.4	150.7	229.4	150.7	229.4
HOX+	22.2	24.0	12.4	15.4	457.7	358.5	457.7	358.5	457.7	358.5	457.7
OIL TEMPERATURE, F	207	207	203	203	209	209	209	209	209	209	209
OIL PRESSURE, PSI	40	40	42	42	42	42	42	42	42	42	42
COOLANT TEMPERATURE, F	189	189	189	189	189	189	189	189	189	189	189
EXHAUST PRESSURE, IN. H2O	10.0	5.0	7.0	3.0	115.0	115.0	115.0	115.0	115.0	115.0	115.0
EXHAUST TEMPERATURE, F	1051	940	958	911	1402	1322	1402	1322	1402	1322	1402

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN.TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

46.01	46.02	46.01	47.01	47.02	48.01	48.02
7/12/78	7/12/78	7/12/78	7/18/78	7/18/78	7/12/78	7/12/78
742.0	742.0	743.0	743.0	743.0	741.0	741.0
64	64	64	89	89	84	84
78	78	80	80	80	81	81
2400	2400	2400	2400	2400	2400	2400
200.7	200.7	167.3	167.3	134.0	134.0	134.0
91.5	91.5	76.8	76.8	61.6	61.6	61.6
45.5	45.4	38.3	38.4	29.7	29.8	29.8
18.0	18.0	18.0	18.0	28.0	28.0	28.0
1.0	1.0	1.4	1.4	5.2	5.2	5.2
49.0	49.0	40.0	40.0	32.0	32.0	32.0
119	119	182	182	223	223	223
3.8512	3.7241	2.5515	2.8775	5.951	2466	2466
12.51	12.60	12.89	12.69	14.34	14.82	14.82
1.11	1.02	.06	.03	.40	.04	.04
1712	1169	1652	1031	1186	81	81
701	635	680	563	850	350	350
13.14	13.18	13.61	13.50	14.72	14.73	14.73
EMISSION RATES, G/HR						
CO	9568.2	9280.0	5659.0	6364.8	1060.3	440.4
HC	213.6	146.3	184.0	114.5	106.1	7.3
NOX+	273.1	248.1	266.2	219.8	260.7	107.6
OIL TEMPERATURE, F	208	208	214	214	204	204
OIL PRESSURE, PSI	42	42	40	40	42	42
COOLANT TEMPERATURE, F	194	194	192	192	190	190
EXHAUST PRESSURE, IN. H2O	94.0	70.0	77.0	58.0	55.0	40.0
EXHAUST TEMPERATURE, F	1395	1300	1407	1300	1344	1284

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	49.01	49.02	50.01	50.02	51.01
TEST NUMBER		1	2	1	2	1
DATA SOURCE CODE						
TEST DATE	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78	7/12/78
BAROMETER, MMHG	741.0	741.0	741.0	741.0	741.0	741.0
HUMIDITY, GRAINS/LB	84	84	84	84	84	84
TEMPERATURE, F	83	83	83	83	83	83
ENGINE SPEED, RPM	2400	2400	2400	2400	2400	2400
TORQUE, FT-LB	89.0	89.0	55.8	55.8	22.3	22.3
POWER, BHP*	40.9	40.9	25.7	25.7	10.3	10.3
FUEL RATE, LB/HR	21.4	21.4	15.9	15.9	11.6	11.5
IGNITION TIMING, DEG BTDC	40.0	40.0	47.0	47.0	47.0	47.0
MANIFOLD VACUUM, IN HG	10.0	10.0	13.6	13.6	17.0	17.0
THROTTLE ANGLE, DEG	23.0	23.0	17.0	17.0	12.0	12.0
INTAKE MAN. TEMP., F	254	247	247	247	225	225
CONCENTRATIONS, DRY BASIS						
CO, %	12.25	0.008	11.54	0.006	1.787	0.006
CO2, %	13.98	14.15	13.78	14.01	13.73	14.15
O2, %	1.31	1.17	1.56	1.36	1.64	1.22
HC, PPM	1155	58	1112	58	1684	65
NOX, PPM	891	903	696	694	240	243
AIR/FUEL RATIO	15.57	15.65	15.76	15.78	15.70	15.66
EMISSION RATES, G/HR						
CO	166.3	1.1	118.0	.6	132.8	.4
HC	78.8	4.0	57.1	3.0	62.9	2.4
NOX+	208.2	211.9	122.5	122.2	30.6	30.8
OIL TEMPERATURE, F	219	219	219	219	215	215
OIL PRESSURE, PSI	40	40	40	40	40	40
COOLANT TEMPERATURE, F	187	187	191	191	189	189
EXHAUST PRESSURE, IN. H2O	32.0	22.0	20.0	14.0	11.0	8.0
EXHAUST TEMPERATURE, F	1216	1127	1152	1060	1132	1011

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO2, %

O2, %

HC, PPM

NOX, PPM

AIR/FUEL RATIO

52.01	52.02	53.01	53.02	54.01	54.02
1	2	1	2	1	2
7/12/78	7/12/78	7/11/78	7/11/78	7/12/78	7/12/78
741.0	741.0	744.0	744.0	741.0	741.0
84	84	85	85	84	84
82	82	76	76	83	83
2400	2400	2800	2800	2800	2800
1.6	1.6	209.0	209.0	188.0	188.0
1.7	1.7	111.2	111.2	100.8	100.8
9.3	9.3	57.4	56.9	51.7	51.6
48.0	48.0	18.0	18.0	18.0	18.0
18.5	18.5	.1	.1	1.0	1.0
9.5	9.5	80.0	80.0	55.0	55.0
207	207	142	142	162	162
2327	0095	4.1963	4.2734	3.9235	3.9240
13.02	13.93	12.19	12.16	12.48	12.40
2.47	1.51	.14	.05	.13	.05
4742	76	1656	999	1621	948
128	147	815	592	590	498
15.96	15.87	13.02	12.98	13.13	13.13

EMISSION RATES, G/HR

CO

HC

NOX+

142.4	3	13132.8	13282.3	11051.7	11124.8
145.8	2.3	260.4	155.9	229.3	135.0
13.5	15.2	441.4	318.5	286.2	242.8
212	212	191	191	220	220
40	40	44	44	40	40
189	189	198	198	193	193
10.0	5.0	149.0	100.0	134.0	92.0
1092	1022	1424	1359	1425	1325

142.4	3	13132.8	13282.3	11051.7	11124.8
145.8	2.3	260.4	155.9	229.3	135.0
13.5	15.2	441.4	318.5	286.2	242.8
212	212	191	191	220	220
40	40	44	44	40	40
189	189	198	198	193	193
10.0	5.0	149.0	100.0	134.0	92.0
1092	1022	1424	1359	1425	1325

* CORRECTED SAE J8168

+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	TEST NUMBER	55.01	DATA SOURCE CODE	1	TEST DATE	7/12/78	BAROMETER, MMHG	741.0	HUMIDITY, GRAINS/LB	84	TEMPERATURE, F	87	ENGINE SPEED, RPM	2800	TORQUE, FT-LB	156.8	POWER, BHP*	84.1	FUEL RATE, LB/HR	45.2	IGNITION TIMING, DEG BTDC	18.0	MANIFOLD VACUUM, IN HG	1.4	THROTTLE ANGLE, DEG	46.0	INTAKE MAN. TEMP., F	212	CONCENTRATIONS, DRY BASIS	
CO, %	3.3959	CO2, %	12.70	O2, %	.13	HC, PPM	1469	NOX, PPM	448	AIR/FUEL RATIO	13.34	EMISSION RATES, G/HR	8535.7	OIL TEMPERATURE, F	233	OIL PRESSURE, PSI	40	COOLANT TEMPERATURE, F	192	EXHAUST PRESSURE, IN. H2O	100.0	EXHAUST TEMPERATURE, F	1424								
CO, %	3.4584	CO2, %	12.70	O2, %	.05	HC, PPM	965	NOX, PPM	380	EMISSION RATES, G/HR	86667.7	OIL TEMPERATURE, F	233	OIL PRESSURE, PSI	40	COOLANT TEMPERATURE, F	192	EXHAUST PRESSURE, IN. H2O	78.0	EXHAUST TEMPERATURE, F	1331										
CO, %	6.4440	CO2, %	14.20	O2, %	.42	HC, PPM	1254	NOX, PPM	1093	EMISSION RATES, G/HR	1279.4	OIL TEMPERATURE, F	236	OIL PRESSURE, PSI	40	COOLANT TEMPERATURE, F	191	EXHAUST PRESSURE, IN. H2O	69.0	EXHAUST TEMPERATURE, F	1355										
CO, %	14.103	CO2, %	14.73	O2, %	.04	HC, PPM	73	NOX, PPM	250	EMISSION RATES, G/HR	419.2	OIL TEMPERATURE, F	235	OIL PRESSURE, PSI	40	COOLANT TEMPERATURE, F	191	EXHAUST PRESSURE, IN. H2O	50.0	EXHAUST TEMPERATURE, F	1318										
CO, %	13.96	CO2, %	13.96	O2, %	.12	HC, PPM	952	NOX, PPM	1067	EMISSION RATES, G/HR	260.5	OIL TEMPERATURE, F	235	OIL PRESSURE, PSI	40	COOLANT TEMPERATURE, F	189	EXHAUST PRESSURE, IN. H2O	41.0	EXHAUST TEMPERATURE, F	1268										
CO, %	14.35	CO2, %	14.35	O2, %	.93	HC, PPM	50	NOX, PPM	1063	EMISSION RATES, G/HR	284.3	OIL TEMPERATURE, F	235	OIL PRESSURE, PSI	40	COOLANT TEMPERATURE, F	189	EXHAUST PRESSURE, IN. H2O	30.0	EXHAUST TEMPERATURE, F	1196										

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7712	64.01	64.02	65.01	65.02	66.01	66.02
TEST NUMBER	1	1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78	7/11/78
BAROMETER, MMHG	744.0	744.0	744.0	744.0	744.0	744.0	744.0
HUMIDITY, GRAINS/LB	85	85	85	85	85	85	85
TEMPERATURE, F	83	83	83	83	83	83	83
ENGINE SPEED, RPM	3200	3200	3200	3200	3200	3200	3200
TORQUE, FT-LB	112.8	112.8	75.2	75.2	47.0	47.0	47.0
POWER, BHP*	68.6	68.6	45.7	45.7	28.6	28.6	28.6
FUEL RATE, LB/HR	35.2	35.3	26.5	26.6	21.0	20.9	20.9
IGNITION TIMING, DEG BTDC	36.0	36.0	46.0	46.0	49.0	49.0	49.0
MANIFOLD VACUUM, IN HG	7.5	7.5	11.0	11.0	13.9	13.9	13.9
THROTTLE ANGLE, DEG	33.0	33.0	26.0	26.0	21.2	21.2	21.2
INTAKE MAN. TEMP., F	229	229	243	243	256	256	256
CONCENTRATIONS, DRY BASIS							
CO, %	.8517	.7195	.3090	.0016	.1543	.0010	
CO2, %	14.11	14.36	14.02	14.59	13.86	14.11	
O2, %	.37	.08	.87	.52	1.36	1.14	
HC, PPM	1297	298	1196	51	1288	61	
NOX, PPM	1152	875	1156	1155	838	853	
AIR/FUEL RATIO	14.59	14.55	15.18	15.19	15.58	15.63	
EMISSION RATES, G/HR							
CO	1792.2	1517.3	512.1	2.6	206.9	1.4	
HC	137.1	31.5	99.5	4.2	86.7	4.1	
NOX+	419.5	319.4	331.8	329.5	194.6	197.8	
OIL TEMPERATURE, F	243	243	244	244	238	238	
OIL PRESSURE, PSI	40	40	40	40	40	40	
COOLANT TEMPERATURE, F	192	192	192	192	191	191	
EXHAUST PRESSURE, IN. H2O	76.0	56.0	50.0	36.0	34.0	23.0	
EXHAUST TEMPERATURE, F	1362	1294	1302	1243	1260	1169	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718							
TEST NUMBER								
DATA SOURCE	CODE	67.01	67.02	68.01	68.02	69.01	69.02	
TEST DATE		7/11/78	7/11/78	7/11/78	7/11/78	7/13/78	7/13/78	
BAROMETER, MMHG		744.0	744.0	744.0	744.0	744.0	743.1	
HUMIDITY, GRAINS/LB		85	85	85	85	80	80	
TEMPERATURE, F		81	81	81	81	76	76	
ENGINE SPEED, RPM		3200	3200	3200	3200	800	800	
TORQUE, FT-LB		18.8	18.8	2.0	2.0	1.2	1.2	
POWER, BHP*		11.4	11.4	1.2	1.2	.2	.2	
FUEL RATE, LB/HR		16.5	16.5	12.9	13.1	3.3	3.3	
IGNITION TIMING, DEG BTDC		50.0	50.0	50.0	50.0	24.0	24.0	
MANIFOLD VACUUM, IN HG		16.0	16.0	17.5	17.5	18.5	18.5	
THROTTLE ANGLE, DEG		17.0	17.0	15.0	15.0	.0	.0	
INTAKE MAN. TEMP., F		251	251	243	243	180	180	
CONCENTRATIONS, DRY BASIS								
CO, %		1712	.0011	.2200	.0015	.3460	.0006	
CO2, %		13.51	14.03	12.46	13.93	12.24	13.26	
O2, %		1.87	1.26	3.35	1.28	3.12	2.26	
HC, PPM		3832	84	9156	104	5743	276	
NOX, PPM		367	380	199	238	31	38	
AIR/FUEL RATIO		15.64	15.70	16.13	15.71	16.32	16.45	
EMISSION RATES, G/HR								
CO		181.9	1.1	189.2	1.3	78.8	.1	
HC		204.4	4.5	395.5	4.4	65.7	3.1	
NOX+		67.4	69.8	29.7	34.9	1.2	1.4	
OIL TEMPERATURE, F		234	234	228	228	175	175	
OIL PRESSURE, PSI		40	40	40	40	25	25	
COOLANT TEMPERATURE, F		191	191	191	191	188	188	
EXHAUST PRESSURE, IN. H2O		25.0	15.0	20.0	11.0	2.0	2.0	
EXHAUST TEMPERATURE, F		1237	1178	1194	1241	771	771	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	70.01	70.02	71.01	71.02	72.01	72.02
TEST NUMBER	1	2	1	2	1	2	2
DATA SOURCE CODE							
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.1	743.1	743.1	743.1	743.1	743.1	743.1
HUMIDITY, GRAINS/LB	80	80	80	80	80	80	80
TEMPERATURE, F	73	73	74	74	73	73	73
ENGINE SPEED, RPM	800	800	800	800	800	800	800
TORQUE, FT-LB	10.0	10.0	15.0	15.0	35.0	35.0	35.0
POWER, BHP*	1.5	1.5	2.3	2.3	3.7	3.7	3.7
FUEL RATE, LB/HR	3.6	3.6	3.7	3.7	3.3	3.3	3.2
IGNITION TIMING, DEG BTDC	24.0	24.0	24.0	24.0	24.0	24.0	24.0
MANIFOLD VACUUM, IN HG	18.0	18.0	17.8	17.8	15.5	15.5	15.5
THROTTLE ANGLE, DEG	5	5	5	5	0	0	0
INTAKE MAN. TEMP., F	136	136	122	122	125	125	125
CONCENTRATIONS, DRY BASIS							
CO, %	2114	0006	1971	0006	7171	0010	
CO2, %	13.23	13.84	13.23	13.81	13.28	14.47	
O2, %	2.20	1.63	2.19	1.65	1.85	.79	
HC, PPM	3683	260	2828	269	3555	293	
NOX, PPM	56	47	66	60	84	62	
AIR/FUEL RATIO	15.88	15.94	15.98	15.96	15.38	15.32	
EMISSION RATES, G/HR							
CO	49.8	1	48.3	1	147.4	2	
HC	43.6	3.1	34.8	3.2	36.7	2.9	
NOX+	2.2	1.9	2.7	2.4	2.9	2.1	
OIL TEMPERATURE, F	172	172	169	169	165	165	
OIL PRESSURE, PSI	26	26	25	25	17	17	
COOLANT TEMPERATURE, F	189	189	185	185	190	190	
EXHAUST PRESSURE, IN. H2O	2.0	0	2.0	0	1.0	0	
EXHAUST TEMPERATURE, F	681	620	617	567	529	532	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	73.01	73.02	73.01	74.01	74.02	75.01	75.02
TEST NUMBER		1	2	1	2	1	2	2
DATA SOURCE CODE		7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
TEST DATE		743.1	743.1	743.1	743.1	743.1	743.1	743.1
BAROMETER, MMHG		80	80	80	80	80	80	80
HUMIDITY, GRAINS/LB		71	71	74	74	75	75	75
TEMPERATURE, F		1000	1000	1000	1000	1000	1000	1000
ENGINE SPEED, RPM		170.3	170.3	136.2	136.2	57.0	57.0	57.0
TORQUE, FT-LB		32.5	32.5	26.0	26.0	10.9	10.9	10.9
POWER, 8HP*		16.3	16.4	14.0	14.0	6.5	6.5	6.5
FUEL RATE, LB/HR		10.0	10.0	10.0	10.0	40.0	40.0	40.0
IGNITION TIMING, DEG BTDC		1.0	1.0	1.5	1.5	14.5	14.5	14.5
MANIFOLD VACUUM, IN HG		22.5	22.5	20.0	20.0	6.0	6.0	6.0
THROTTLE ANGLE, DEG		143	143	180	180	165	165	165
INTAKE MAN. TEMP., F								
CONCENTRATIONS, DRY BASIS								
CO, %	1.3174	1.3873	1.2235	1.1948	0.6117	0.008		
CO2, %	14.14	14.16	14.18	14.27	13.51	13.54		
O2, %	.19	.01	.17	.01	2.02	1.86		
HC, PPM	1982	1577	2010	1656	1720	81		
NOX, PPM	637	588	232	218	1070	1044		
AIR/FUEL RATIO		14.20	14.10	14.21	14.16	16.08	16.19	
EMISSION RATES, G/HR								
CO	1241.5	1307.5	991.0	969.5	26.4	3		
HC	93.8	74.6	81.8	67.5	37.0	1.8		
NOX+	101.4	93.6	31.8	29.9	77.4	76.6		
OIL TEMPERATURE, F		167	167	177	177	179	179	
OIL PRESSURE, PSI		33	33	30	30	30	30	
COOLANT TEMPERATURE, F		196	196	183	183	191	191	
EXHAUST PRESSURE, IN. H2O		16.0	7.0	14.0	6.0	2.0	2.0	
EXHAUST TEMPERATURE, F		1040	963	1091	969	900	868	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE:	1978 FORD 300-CID
FUEL CODE:	7718
TEST NUMBER	76.01
DATA SOURCE CODE	1
TEST DATE	7/13/78
BAROMETER, MMHG	743.1
HUMIDITY, GRAINS/LB	80
TEMPERATURE, F	75
ENGINE SPEED, RPM	1000
TORQUE, FT-LB	22.7
POWER, BHP*	4.3
FUEL RATE, LB/HR	4.5
IGNITION TIMING, DEG BTDC	40.0
MANIFOLD VACUUM, IN HG	17.0
THROTTLE ANGLE, DEG	3.0
INTAKE MAN. TEMP., F	135
CONCENTRATIONS, DRY BASIS	
CO, %	12.91
CO2, %	12.11
O2, %	3.65
HC, PPHC	4269
NOX, PPM	139
AIR/FUEL RATIO	17.08
EMISSION RATES, G/HR	
CO	41.4
HC	68.7
NOX+	7.5
OIL TEMPERATURE, F	179
OIL PRESSURE, PSI	30
COOLANT TEMPERATURE, F	186
EXHAUST PRESSURE, IN. H2O	4.0
EXHAUST TEMPERATURE, F	750

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	79.01	79.02	80.01	80.02	81.01	81.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE							
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.1	743.1	743.1	743.1	743.1	743.1	743.1
HUMIDITY, GRAINS/LB	94	94	94	94	94	94	94
TEMPERATURE, F	76	76	76	77	77	78	78
ENGINE SPEED, RPM	1200	1200	1200	1200	1200	1200	1200
TORQUE, FT-LB	137.0	137.0	57.0	57.0	22.8	22.8	22.8
POWER, BHP*	31.4	31.4	13.1	13.1	5.2	5.2	5.2
FUEL RATE, LB/HR	17.4	17.3	7.6	7.7	5.4	5.4	5.4
IGNITION TIMING, DEG BTDC	10.0	10.0	40.0	40.0	40.0	40.0	40.0
MANIFOLD VACUUM, IN HG	1.5	1.5	14.5	14.5	17.5	17.5	17.5
THROTTLE ANGLE, DEG	23.0	23.0	8.0	8.0	4.5	4.5	4.5
INTAKE MAN. TEMP., F	185	185	175	175	134	134	134
CONCENTRATIONS, DRY BASIS							
CO, %	1.7106	1.7397	.0725	.0008	.1319	.0006	
CO2, %	13.88	13.93	13.41	13.57	13.05	13.13	
O2, %	.14	.01	2.19	1.84	2.54	2.59	
HC, PPM	1861	1553	1698	71	1607	86	
NOX, PPM	240	242	867	1113	294	267	
AIR/FUEL RATIO	14.01	13.94	16.20	16.17	16.45	16.75	
EMISSION RATES, G/HR							
CO	1702.2	1720.0	36.6	.4	48.6	.2	
HC	93.0	77.1	43.0	1.8	29.7	1.6	
NOX+	43.3	43.3	79.2	103.0	19.6	17.9	
OIL TEMPERATURE, F	186	186	188	188	186	186	
OIL PRESSURE, PSI	35	35	32	32	35	35	
COOLANT TEMPERATURE, F	182	182	185	185	188	188	
EXHAUST PRESSURE, IN. H2O	21.0	9.0	6.0	3.0	4.0	1.0	
EXHAUST TEMPERATURE, F	1182	1050	905	815	818	721	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718							
TEST NUMBER	82.01	82.02	83.01	83.02	84.01	84.02	84.02	84.02
DATA SOURCE CODE	1	2	1	2	1	2	1	2
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.1	743.1	743.1	743.1	743.1	743.1	743.1	743.1
HUMIDITY, GRAINS/LB	94	94	94	94	94	94	94	94
TEMPERATURE, F	77	77	77	77	77	78	78	78
ENGINE SPEED, RPM	1200	1200	1400	1400	1400	1400	1400	1400
TORQUE, FT-LB	1.0	1.0	1.5	1.5	1.5	1.5	1.5	1.5
POWER, BHP*	4.5	4.5	4.6	4.6	4.6	4.6	4.6	4.6
FUEL RATE, LB/HR	40.0	40.0	23.4	23.4	23.4	19.7	19.7	19.7
IGNITION TIMING, DEG BTDC	18.5	18.5	13.0	13.0	13.0	14.0	14.0	14.0
MANIFOLD VACUUM, IN HG	3.2	3.2	1.5	1.5	1.5	2.5	2.5	2.5
THROTTLE ANGLE, DEG	124	124	29.0	29.0	29.0	25.5	25.5	25.5
INTAKE MAN. TEMP., F			152	152	152	202	202	202
CONCENTRATIONS, DRY BASIS								
CO, %	1.985	0.006	2.9164	3.0350	2.0989	1.9386	1.9386	1.9386
CO2, %	10.82	12.13	13.17	13.19	13.74	13.88	13.88	13.88
O2, %	5.81	4.11	1.12	0.01	-0.14	-0.02	-0.02	-0.02
HC, PPM	10662	230	1946	1621	1868	1581	1581	1581
NOX, PPM	6	81	479	464	237	255	255	255
AIR/FUEL RATIO	18.11	18.11	13.50	13.42	13.85	13.87	13.87	13.87
EMISSION RATES, G/HR								
CO	66.6	.2	3791.8	3911.0	2329.9	2164.9	2164.9	2164.9
HC	179.6	3.9	127.1	104.9	104.1	88.7	88.7	88.7
NOx+	4	4.9	112.8	108.3	47.7	51.6	51.6	51.6
OIL TEMPERATURE, F	183	183	190	190	194	194	194	194
OIL PRESSURE, PSI	35	35	40	40	36	36	36	36
COOLANT TEMPERATURE, F	189	189	196	196	179	179	179	179
EXHAUST PRESSURE, IN. H2O	3.0	1.0	30.0	16.0	24.0	13.0	13.0	13.0
EXHAUST TEMPERATURE, F	727	769	1200	1080	1192	1075	1075	1075

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718							
TEST NUMBER								
DATA SOURCE CODE								
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.1	743.1	743.1	743.1	743.1	743.1	743.1	743.1
HUMIDITY, GRAINS/LB	94	94	94	94	94	94	94	94
TEMPERATURE, F	79	79	79	79	79	79	79	79
ENGINE SPEED, RPM	1400	1400	1400	1400	1400	1400	1400	1400
TORQUE, FT-LB	58.5	58.5	58.5	58.5	58.5	58.5	58.5	58.5
POWER, BHP*	15.6	15.6	15.6	15.6	15.6	15.6	15.6	15.6
FUEL RATE, LB/HR	8.9	9.0	9.0	9.0	9.0	9.0	9.0	9.0
IGNITION TIMING, DEG BTDC	43.0	43.0	43.0	43.0	43.0	43.0	43.0	43.0
MANIFOLD VACUUM, IN HG	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5
THROTTLE ANGLE, DEG	9.5	9.5	9.5	9.5	9.5	9.5	9.5	9.5
INTAKE MAN. TEMP., F	201	201	201	201	201	201	201	201
CONCENTRATIONS, DRY BASIS								
CO, %	.0786	.0008	.1382	.0007	.1981	.0006	.1981	.0006
CO2, %	13.77	13.96	13.47	13.60	11.54	12.70	11.54	12.70
O2, %	1.77	1.55	2.11	1.89	4.79	3.14	4.79	3.14
HC, PPM	1758	79	1994	92	9608	201	9608	201
NOX, PPM	679	703	444	409	15	108	15	108
AIR/FUEL RATIO								
	15.85	15.92	16.05	16.18	16.18	17.29	16.18	17.21
EMISSION RATES, G/HR								
CO	45.3	.5	56.7	.3	73.4	.2	73.4	.2
HC	50.9	2.3	41.1	1.9	178.8	3.8	178.8	3.8
NOX+	70.8	74.1	33.0	31.1	1.0	7.3	1.0	7.3
OIL TEMPERATURE, F	195	195	193	193	190	190	190	190
OIL PRESSURE, PSI	36	36	40	40	40	40	40	40
COOLANT TEMPERATURE, F	188	188	191	191	190	190	190	190
EXHAUST PRESSURE, IN. H2O	9.0	5.0	5.0	5.0	4.0	4.0	4.0	4.0
EXHAUST TEMPERATURE, F	975	897	896	896	804	819	804	823

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER	88.01	88.02	89.01	89.02	90.01	90.02
DATA SOURCE CODE	1	2	1	2	1	2
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.5	743.5	743.5	743.5	743.5	743.5
HUMIDITY, GRAINS/LB	80	80	80	80	80	80
TEMPERATURE, F	80	80	81	81	81	81
ENGINE SPEED, RPM	1600	1600	1600	1600	1600	1600
TORQUE, FT-LB	178.0	178.0	142.0	142.0	59.3	59.3
POWER, BHP*	54.3	54.3	43.3	43.3	18.1	18.1
FUEL RATE, LB/HR	26.9	26.9	21.5	21.6	10.5	10.5
IGNITION TIMING, DEG BTDC	15.0	15.0	19.0	19.0	46.0	46.0
MANIFOLD VACUUM, IN HG	1.0	1.0	3.5	3.5	13.0	13.0
THROTTLE ANGLE, DEG	31.0	31.0	26.5	26.5	11.5	11.5
INTAKE MAN. TEMP., F	172	172	215	215	228	228
CONGNTRATIONS, DRY BASIS						
CO, %	3.9397	3.9422	1.7375	1.7040	.0855	.0009
CO2, %	12.43	12.47	13.79	13.87	13.72	13.93
O2, %	.15	.04	.19	.04	1.73	1.54
HC, PPM	2143	1771	1879	1556	1856	93
NOX, PPM	349	328	325	339	595	530
AIR/FUEL RATIO	13.08	13.05	14.02	13.98	15.81	15.90
EMISSION RATES, G/HR						
CO	5763.6	5762.9	2149.9	2112.5	57.8	.6
HC	157.5	130.0	116.8	96.9	63.0	3.2
NOX+	86.2	81.0	67.9	71.0	68.0	61.1
OIL TEMPERATURE, F	180	180	198	198	201	201
OIL PRESSURE, PSI	42	42	42	42	40	40
COOLANT TEMPERATURE, F	186	186	193	193	191	191
EXHAUST PRESSURE, IN. H2O	35.0	21.0	29.0	18.0	11.0	8.0
EXHAUST TEMPERATURE, F	1211	1106	1205	1100	1026	940

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS

CO, %

CO₂, %O₂, %

HC, PPMC

NO_x, PPM

AIR/FUEL RATIO

91.01	91.02	91.01	92.01	92.02	93.01	93.02
1	2	1	2	1	1	2
7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
743.5	743.5	743.5	743.5	743.5	743.5	743.5
80	80	80	80	80	80	80
80	80	80	80	80	80	80
1600	1600	1600	1600	1600	2000	2000
23.7	23.7	1.6	1.6	1.6	175.5	175.5
7.2	7.2	.5	.5	.5	66.9	66.9
6.9	6.9	5.9	5.9	5.9	33.5	33.4
46.0	46.0	47.0	47.0	47.0	17.0	17.0
18.0	18.0	19.8	19.8	19.8	1.5	1.5
6.5	6.5	5.0	5.0	5.0	36.0	36.0
166	166	137	137	160	160	160
1593	1008	2093	1007	2.9241	3.6050	3.6050
13.57	13.93	11.59	13.09	13.06	12.71	12.71
2.03	1.70	4.55	2.73	2.16	.04	.04
2122	101	9973	193	1823	1424	1424
533	488	52	152	533	387	387
15.96	16.02	17.04	16.84	13.53	13.22	13.22
CO	%					
HC	%					
NO _x	+					
OIL TEMPERATURE, F						
OIL PRESSURE, PSI						
COOLANT TEMPERATURE, F						
EXHAUST PRESSURE, IN. H2O						
EXHAUST TEMPERATURE, F						

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	94.01	94.02	95.01	95.02	96.01	96.02
TEST NUMBER	1	2	1	2	1	1	2
DATA SOURCE CODE							
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.5	743.5	743.5	743.5	743.5	743.5	743.5
HUMIDITY, GRAINS/LB	80	80	80	80	80	80	80
TEMPERATURE, F	84	84	B3	B3	B1	B1	B1
ENGINE SPEED, RPM	2000	2000	2000	2000	2000	2000	2000
TORQUE, FT-LB	140.4	140.4	58.5	58.5	23.4	23.4	23.4
POWER, BHP*	53.5	53.5	22.3	22.3	8.9	8.9	8.9
FUEL RATE, LB/HR	26.0	26.0	13.2	13.2	9.6	9.6	9.6
IGNITION TIMING, DEG BTDC	22.0	22.0	47.0	47.0	47.0	47.0	47.0
MANIFOLD VACUUM, IN HG	3.5	3.5	13.5	13.5	16.5	16.5	16.5
THROTTLE ANGLE, DEG	29.0	29.0	14.5	14.5	10.0	10.0	10.0
INTAKE MAN. TEMP., F	223	223	251	251	204	204	204
CONCENTRATIONS, DRY BASIS							
CO, %	53.01	2613	0.975	0.008	1704	0.007	
CO2, %	14.38	14.80	13.73	13.97	13.45	13.75	
O2, %	.44	.04	1.65	1.43	2.01	1.76	
HC, PPM	1510	122	1458	73	2023	78	
NOx, PPM	716	193	626	632	216	230	
AIR/FUEL RATIO	14.74	14.72	15.79	15.83	15.95	16.07	
EMISSION RATES, G/HR							
CO	827.6	407.5	83.4	.7	107.3	.4	
HC	118.4	9.6	62.7	3.2	64.0	2.4	
NOx+	188.8	50.8	90.5	92.1	23.0	24.4	
OIL TEMPERATURE, F	212	212	212	212	206	206	
OIL PRESSURE, PSI	42	42	42	42	42	42	
COOLANT TEMPERATURE, F	185	185	192	192	189	189	
EXHAUST PRESSURE, IN. H2O	41.0	31.0	16.0	7.0	10.0	4.0	
EXHAUST TEMPERATURE, F	1305	1240	1099	1011	1047	934	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7713	97.01	97.02	99.01	99.02	100.01	100.02
TEST NUMBER		1	2	1	2	1	2
DATA SOURCE CODE		7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
TEST DATE		743.5	743.5	743.5	743.5	743.5	743.5
BAROMETER, MMHG		8.0	8.0	8.0	8.0	8.0	8.0
HUMIDITY, GRAINS/LB		8.0	8.0	8.0	8.0	8.0	8.0
TEMPERATURE, F		2000	2000	2400	2400	2400	2400
ENGINE SPEED, RPM		1.5	1.5	1.5	1.5	1.5	1.5
TORQUE, FT-LB		.6	.6	.6	.6	.6	.6
POWER, BHP*		7.3	7.3	29.6	29.5	16.2	16.2
FUEL RATE, LB/HR		47.0	47.0	28.0	28.0	47.0	47.0
IGNITION TIMING, DEG BTDC		19.5	19.5	5.5	5.5	13.5	13.5
MANIFOLD VACUUM, IN HG		6.8	6.8	31.0	31.0	17.0	17.0
THROTTLE ANGLE, DEG		16.8	16.8	22.8	22.8	25.3	25.3
INTAKE MAN. TEMP., F							
CONCENTRATIONS, DRY BASIS							
CO, %		233.8	0007	468.8	0506	11171	0007
CO2, %		12.4	13.25	14.44	14.98	13.79	14.02
O2, %		3.35	2.39	.47	.08	1.65	1.45
HC, PPMC		709.0	134	1264	50	1144	57
NOX, PPM		16.3	188	975	307	708	694
AIR/FUEL RATIO		16.37	16.57	14.82	14.85	15.82	15.84
EMISSION RATES, G/HR							
CO		114.3	.3	833.5	89.8	122.4	.7
HC		174.0	3.3	112.9	4.4	60.0	3.0
NOX+		13.5	15.8	292.8	92.0	125.0	122.1
OIL TEMPERATURE, F		202	202	222	222	221	221
OIL PRESSURE, PSI		42	42	42	42	42	42
COOLANT TEMPERATURE, F		188	188	189	189	190	190
EXHAUST PRESSURE, IN. H2O		7.0	2.0	55.0	36.0	21.0	14.0
EXHAUST TEMPERATURE, F		96.3	921	1337	1292	1165	1078

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER	101.01	101.02	102.01	102.02	103.01	103.02
DATA SOURCE CODE	1	2	1	2	1	2
TEST DATE	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78	7/13/78
BAROMETER, MMHG	743.5	743.5	743.5	743.5	744.0	744.0
HUMIDITY, GRAINS/LB	80	80	80	80	67	67
TEMPERATURE, F	82	82	82	82	76	76
ENGINE SPEED, RPM	2400	2400	2400	2400	2800	2800
TORQUE, FT-LB	22.3	22.3	1.5	1.5	153.0	153.0
POWER, BHP*	10.2	10.2	.7	.7	81.0	81.0
FUEL RATE, LB/HR	11.6	11.6	9.2	9.3	46.0	45.8
IGNITION TIMING, DEG BTDC	47.0	47.0	48.0	48.0	16.0	16.0
MANIFOLD VACUUM, IN HG	17.0	17.0	19.0	19.0	1.5	1.5
THROTTLE ANGLE, DEG	12.0	12.0	9.2	9.2	46.0	46.0
INTAKE MAN. TEMP., F	226	226	204	204	206	206
C CONCENTRATIONS, DRY BASIS						
CO, %	1757	0007	2356	0007	3.7231	3.7212
CO2, %	13.76	13.99	12.90	13.90	12.31	12.34
O2, %	1.69	1.50	2.77	1.77	.11	.02
HC, PPM	1575	59	5237	82	1711	906
NOX, PPM	240	262	130	157	383	262
AIR/FUEL RATIO	15.75	15.87	16.13	16.06	13.15	13.16

EMISSION RATES, G/HR

CO	130.4	.5	144.1	.4	9539.4	9531.3
HC	58.7	2.2	160.9	2.5	220.2	116.6
NOX+	30.1	33.2	13.4	16.0	156.0	106.7

OIL TEMPERATURE, F	216	216	213	213	241	241
OIL PRESSURE, PSI	40	40	40	40	40	40
COOLANT TEMPERATURE, F	192	192	190	190	193	193
EXHAUST PRESSURE, IN. H2O	14.0	8.0	10.0	5.0	107.0	82.0
EXHAUST TEMPERATURE, F	1131	1017	1090	1010	1460	1366

* CORRECTED SAE J816B

+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	104.01	104.02	104.01	105.01	105.02	106.01	106.02
TEST NUMBER		1	2	1	2	1	1	2
DATA SOURCE CODE		7/18/78	7/18/78	7/7/78	7/7/78	7/7/78	7/7/78	7/7/78
TEST DATE		743.0	743.0	744.0	744.0	744.0	744.0	744.0
BAROMETER, MMHG		89	89	67	67	67	67	67
HUMIDITY, GRAINS/LB		92	92	73	73	73	73	73
TEMPERATURE, F		280.0	280.0	280.0	280.0	280.0	280.0	280.0
ENGINE SPEED, RPM		125.4	125.4	51.0	51.0	20.4	20.4	20.4
TORQUE, FT-LB		67.1	67.1	27.0	27.0	10.8	10.8	10.8
POWER, BHP*		32.8	32.6	18.8	18.8	14.5	14.5	14.5
FUEL RATE, LB/HR		30.0	30.0	47.0	47.0	47.0	47.0	47.0
IGNITION TIMING, DEG BTDC		6.5	6.5	13.5	13.5	16.5	16.5	16.5
MANIFOLD VACUUM, IN HG		31.0	31.0	19.8	19.8	16.0	16.0	16.0
THROTTLE ANGLE, DEG		21.9	21.9	250	250	261	261	261
INTAKE MAN. TEMP., F								
CONGNTRATIONS, DRY BASIS								
CO, %	5023	0.0776	1.350	.0007	.4240	.0963		
CO2, %	14.53	15.01	13.73	13.97	14.28	14.97		
O2, %	.61	.19	1.77	1.57	.73	.02		
HC, PPM	1160	52	970	42	2496	57		
NOX, PPM	1183	361	889	856	227	48		
AIR/FUEL RATIO		14.91	14.91	15.92	15.94	14.86	14.78	
EMISSION RATES, G/HR								
CO	982.8	151.6	164.6	.8	371.7	83.5		
HC	113.9	5.1	59.4	2.6	109.9	2.5		
NOX+	408.5	124.4	172.3	165.2	31.6	6.6		
OIL TEMPERATURE, F								
OIL PRESSURE, PSI		225	225	236	236	232	232	
COOLANT TEMPERATURE, F		40	40	40	40	40	40	
EXHAUST PRESSURE, IN. H2O		19.2	19.2	192	192	191	191	
EXHAUST TEMPERATURE, F		67.0	55.0	28.0	19.0	18.0	10.0	
	1359	1318	1224	1138	1226	1140	1140	

* CORRECTED SAE J816B
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE:	7718	107.01	107.02	108.01	108.02	109.01	109.02
TEST NUMBER	1	1	2	1	1	1	2
DATA SOURCE CODE		7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 18/78	7/ 18/78
TEST DATE							
BAROMETER, MMHG	744.0	744.0	744.0	744.0	744.0	743.0	743.0
HUMIDITY, GRAINS/LB	67	67	67	67	67	89	89
TEMPERATURE, F	73	73	73	78	78	81	81
ENGINE SPEED, RPM	2800	2800	3200	3200	3200	3200	3200
TORQUE, FT-LB	.9	.9	136.0	136.0	112.8	112.8	112.8
POWER, BHP*	.5	.5	82.3	82.3	69.0	69.0	69.0
FUEL RATE, LB/HR	11.8	11.8	48.4	48.4	34.9	34.9	35.0
IGNITION TIMING, DEG BTDC	47.0	47.0	16.0	16.0	36.0	36.0	36.0
MANIFOLD VACUUM, IN HG	17.7	17.7	1.9	1.9	8.0	8.0	8.0
THROTTLE ANGLE, DEG	12.5	12.5	47.0	47.0	33.0	33.0	33.0
INTAKE MAN. TEMP., F	271	271	256	256	223	223	223
CONGNTRATIONS, DRY BASIS							
CO, %	3.087	0.008	3.3844	3.3756	7.884	7.421	
CO2, %	13.88	14.50	12.74	12.78	14.08	14.26	
O2, %	1.34	.71	.11	.03	.50	.16	
HC, PPM	3734	52	1692	838	1258	370	
NOX, PPM	136	154	426	301	1243	1097	
AIR/FUEL RATIO	15.20	15.29	13.32	13.34	14.71	14.59	
EMISSION RATES, G/HR							
CO	225.9	.6	9078.1	9087.5	1658.0	1558.8	
HC	137.2	1.9	228.0	113.3	132.9	39.1	
NOX+	15.8	-	18.0	181.7	128.8	461.3	406.7
OIL TEMPERATURE, F	226	226	241	241	234	234	
OIL PRESSURE, PSI	40	40	40	40	40	40	
COOLANT TEMPERATURE, F	191	191	192	192	193	193	
EXHAUST PRESSURE, IN. H2O	15.0	7.0	120.0	90.0	72.0	52.0	
EXHAUST TEMPERATURE, F	1218	1136	1474	1384	1340	1281	

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

ENGINE: 1978 FORD 300-CID

FUEL CODE: 7718

TEST NUMBER

DATA SOURCE CODE

TEST DATE

BAROMETER, MMHG

HUMIDITY, GRAINS/LB

TEMPERATURE, F

ENGINE SPEED, RPM

TORQUE, FT-LB

POWER, BHP*

FUEL RATE, LB/HR

IGNITION TIMING, DEG BTDC

MANIFOLD VACUUM, IN HG

THROTTLE ANGLE, DEG

INTAKE MAN. TEMP., F

CONCENTRATIONS, DRY BASIS
CO, %
CO2, %
O2, %
HC, PPM
NOX, PPM

AIR/FUEL RATIO

111.01	111.02	111.02	111.01	111.02	111.02	111.01	111.02	111.02	111.02	111.02	111.02
7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78	7/ 7/78
744.0	744.0	744.0	744.0	744.0	744.0	744.0	744.0	744.0	743.0	743.0	743.0
77	77	77	77	77	77	77	77	77	89	89	89
80	80	80	80	80	80	79	79	79	91	91	91
3200	3200	3200	3200	3200	3200	3200	3200	3200	3400	3400	3400
18.1	18.1	18.1	18.1	18.1	18.1	18.1	18.1	18.1	177.0	177.0	177.0
11.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0	11.0	115.1	115.1	115.1
16.5	16.5	16.5	16.5	16.5	16.5	16.5	16.5	16.5	65.0	65.0	65.0
48.0	48.0	48.0	48.0	48.0	48.0	48.0	48.0	48.0	18.0	18.0	18.0
16.5	16.5	16.5	16.5	16.5	16.5	16.5	16.5	16.5	.8	.8	.8
17.0	17.0	17.0	17.0	17.0	17.0	17.0	17.0	17.0	80.0	80.0	80.0
253	253	253	253	253	253	253	253	253	166	166	166
1698	1698	1698	1698	1698	1698	1698	1698	1698	5.9000	5.9000	5.9000
13.84	14.16	14.16	14.16	14.16	13.09	14.17	14.17	14.17	11.42	11.42	11.42
1.56	1.56	1.56	1.56	1.56	2.71	1.31	1.31	1.31	.01	.01	.00
1716	1716	1716	1716	1716	7422	101	101	101	1755	1094	1094
370	370	370	370	370	394	194	194	194	625	525	525
15.65	15.71	15.71	15.71	15.71	15.83	15.72	15.72	15.72	12.31	12.29	12.29

EMISSION RATES, G/HR

CO	178.5	.7	189.3	.8	19828.9	20328.0
HC	90.6	2.6	337.8	4.5	296.2	183.1
NOX+	64.6	68.7	29.2	31.9	370.7	308.8
OIL TEMPERATURE, F	234	234	229	224	224	224
OIL PRESSURE, PSI	40	40	40	40	40	40
COOLANT TEMPERATURE, F	192	192	190	190	198	198
EXHAUST PRESSURE, IN. H2O	23.0	15.0	18.0	10.0	170.0	125.0
EXHAUST TEMPERATURE, F	1255	1160	1218	1214	1424	1335

* CORRECTED SAE J8168
+ CORRECTED FOR HUMIDITY

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TSC- _____

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